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E

SECTION **BR**  
BRAKE SYSTEM

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# PRECAUTIONS

## PRECAUTIONS

PPF:00001

### Precautions for Supplemental Restraint System (SRS) “AIR BAG” and “SEAT BELT PRE-TENSIONER”

EFS002F9

The Supplemental Restraint System such as “AIR BAG” and “SEAT BELT PRE-TENSIONER”, used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual.

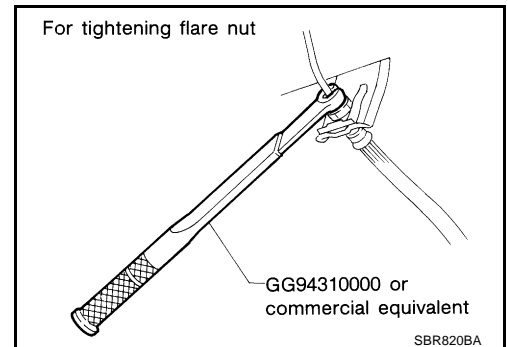
#### **WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

### Precautions for Brake System

EFS000BZ

- Clean dust on brake pads, shoes, drums, and back plates with a vacuum dust collector. Do not blow with compressed air.
- Recommended fluid is brake fluid “DOT 3” or “DOT 4”.
- Never reuse drained brake fluid.
- Be careful not to splash brake fluid on painted areas such as the body. If brake fluid is splashed or spilled on painted areas, wipe it off and flush the area with water immediately.
- Use only clean brake fluid when cleaning master cylinder and disc brake components.
- Never use mineral oils such as gasoline or kerosene to clean. They will ruin the rubber parts and cause improper operation.
- Always use a flare nut torque wrench to securely tighten brake tube flare nuts.
- Brake system is an important safety part. If a brake fluid leak is detected, always disassemble the related parts. If damage, deformation or excessive wear is detected, replace affected parts with new ones.
- Before starting operation, be sure to turn the ignition switch OFF and disconnect the ABS actuator and control module connector or battery cables.
- When installing brake piping, be sure to check torque.



# PREPARATION

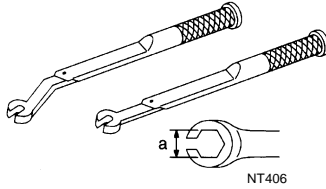
## PREPARATION

PFP:00002

### Special Service Tools

EFS00217

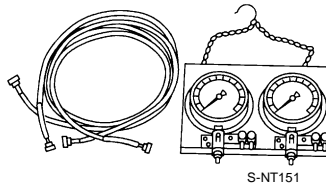
Tool number Tool name	Description
GG94310000 Flare nut torque wrench a: 10 mm (0.39 in)/12 mm (0.47 in)	Removing and installing brake piping



### Commercial Service Tools

EFS00218

Tool name	Description
Brake fluid pressure gauge	Measuring fluid pressure



# NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

## NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

PFP:00003

### NVH Troubleshooting Chart

EF5000TK

Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

Reference page			BR-27, BR-32	BR-27, BR-32	BR-27, BR-32	—	—	BR-30, BR-35	—	—	—	BR-30, BR-36	—	NVH in PR section	NVH in RFD section	NVH in FAX, RAX and FSU, RSU section	NVH in WT section	NVH in WT section	NVH in RAX section	NVH in PS section
Possible cause and SUSPECTED PARTS			Pads - damaged	Pads - uneven wear	Shims damaged	Rotor imbalance	Rotor damage	Rotor runout	Rotor deformation	Rotor deflection	Rotor rust	Rotor thickness variation	Drum out of round	PROPELLER SHAFT	DIFFERENTIAL	AXLE AND SUSPENSION	TYRES	ROAD WHEEL	DRIVE SHAFT	STEERING
Symptom	BRAKE	Noise	x	x	x									x	x	x	x	x	x	x
		Shake				x								x		x	x	x	x	x
		Shimmy, Judder				x	x	x	x	x	x	x				x	x	x		x

X: Applicable

# BRAKE PEDAL

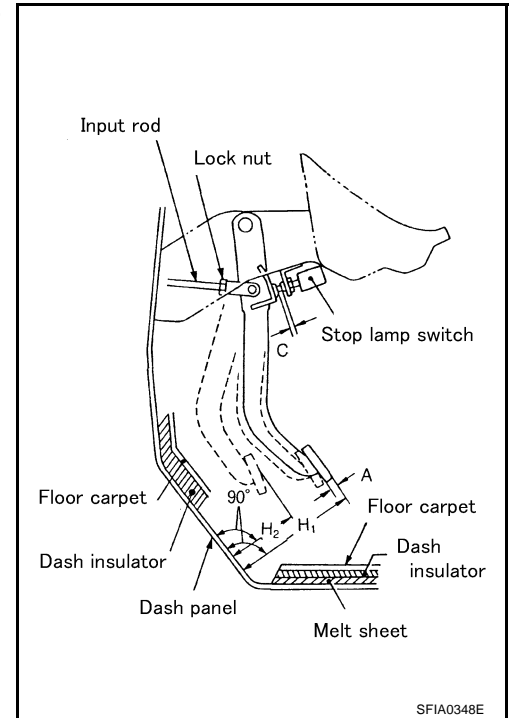
## BRAKE PEDAL

PFP:46501

### On-Vehicle Inspection and Adjustment

EFS000C1

Adjust clearance between dash panel and brake pedal upper surface to the following dimensions.



SFIA0348E

H1	Brake pedal height	M/T model	156 - 166 mm (6.14 - 6.54 in)
		A/T model	164 - 174 mm (6.46 - 6.85 in)
H2	Pedal height when depressed [With engine running and at a depression force of 490 N (50 kg, 110.6 lb)]	M/T model	80 mm (3.15 in) or more
		A/T model	85 mm (3.35 in) or more
C	Clearance between stopper rubber and threaded end of stop lamp switch		0.74 - 1.96 mm (0.0291 - 0.0772 in)
A	Pedal play		3 - 11 mm (0.12 - 0.43 in)

- Loosen stop lamp switch by rotating it counter-clockwise by 45°.
- Loosen input rod lock nut (A), then rotate input rod, set pedal to the specified height, and tighten lock nut (A).

#### CAUTION:

Confirm threaded end of input rod remains inside the clevis.



: 16 - 21 N·m (1.6 - 2.2 kg·m, 12 - 15 ft·lb)

- Pull pedal by hand and hold it. Press stop lamp switch until its threaded end contacts the stopper rubber.
- While holding it against the stopper rubber, turn the switch clockwise by 45° and secure it.

#### CAUTION:

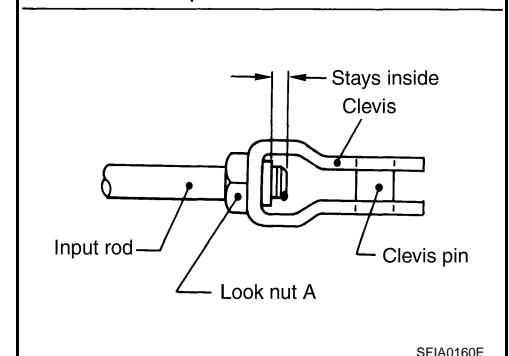
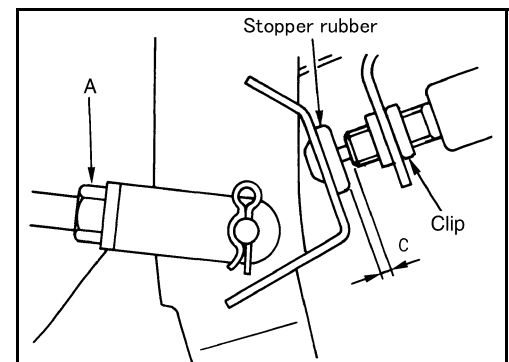
Be sure stopper rubber to stop lamp switch screw threaded end gap (C) is within the specifications.

- Check pedal free play.

#### CAUTION:

Be sure stop lamps go off when pedal is released.

- Start engine and check brake pedal depressed height.



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# BRAKE PEDAL

## Components

EFS001C1

A

B

C

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E

BR

G

H

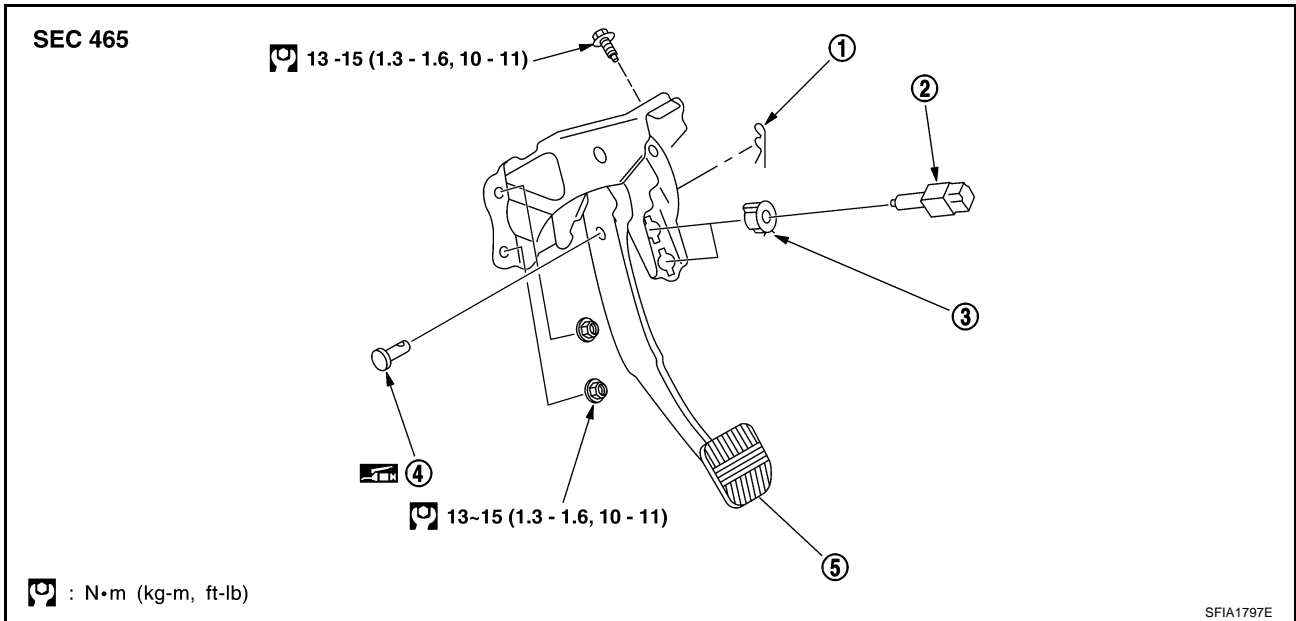
I

J

K

L

M



1. Snap pin
2. Stop lamp switch
3. Clip
4. Clevis pin
5. Brake pedal assembly

## Removal and Installation

EFS000C2

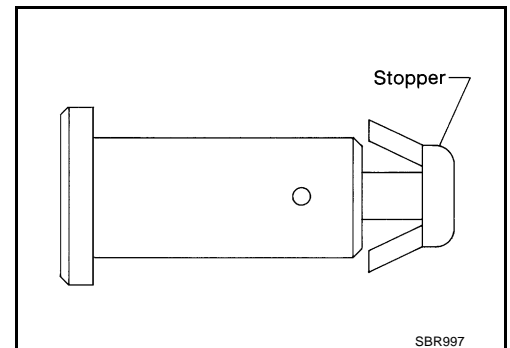
Be careful not to deform brake tube.

1. Remove instrument lower driver panel. Refer to [IP-10, "INSTRUMENT PANEL ASSEMBLY"](#).
2. Remove steering column assembly from steering member. Refer to [PS-10, "STEERING COLUMN"](#).
3. Remove stop lamp switch from brake pedal assembly.
4. Remove snap pin and clevis pin from brake booster clevis.
5. Remove brake pedal assembly mounting nuts. Pull brake booster toward engine compartment to the extent that does not deform brake tube.
6. Remove brake booster clevis from input rod.
7. Remove the mounting bolts from the bracket, and remove the pedal assembly from the vehicle.

## INSPECTION AFTER REMOVAL

Check brake pedal for the following.

- Bent brake pedal
- Deformed clevis pin
- Cracks in welded area
- Cracked or deformed clevis pin stopper



## INSTALLATION

Install in reverse order of removal. Be careful of the following:

- Adjust brake pedal assembly after installing it.

# BRAKE FLUID

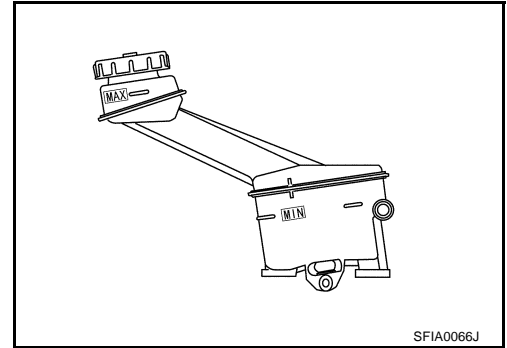
## BRAKE FLUID

PFP:KN100

### Checking Brake Fluid Level

EFS000C5

- Confirm reservoir tank fluid level is within the specifications (between MAX and MIN lines).
- Visually check around reservoir tank for fluid leaks.
- If fluid level is excessively low, check brake system for leaks.
- If warning lamp remains illuminated after parking lever is released, check brake system for fluid leakage.



SFIA0066J

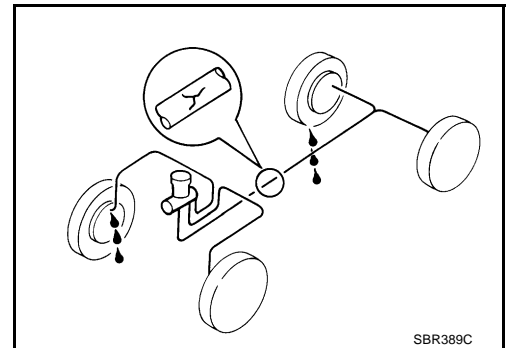
### Checking Brake Line

EFS001C5

#### CAUTION:

If leakage occurs around joints, retighten or, if necessary, replace damaged parts.

1. Check brake line (tube and hoses) for cracks, deterioration or other damage. Replace and damaged parts.
2. Check for oil leakage by fully depressing brake pedal while engine is running.



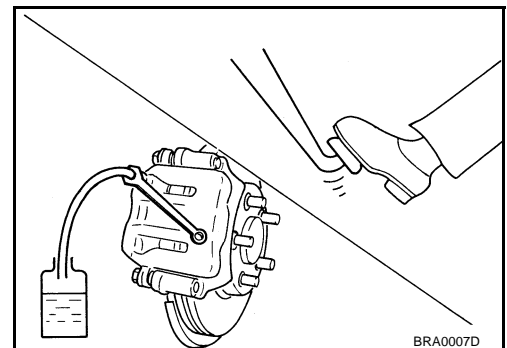
SBR389C

### Changing Brake Fluid

EFS000C3

#### CAUTION:

- Refill with new brake fluid "DOT 3 or DOT 4".
  - Always keep fluid level higher than minimum line on reservoir tank.
  - Never reuse drained brake fluid.
  - Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
1. Connect a vinyl tube to bleed valve.
  2. Drain brake fluid gradually from bleed valve of each wheel while depressing brake pedal.
  3. Turn OFF ignition switch. Remove ABS actuator connector.

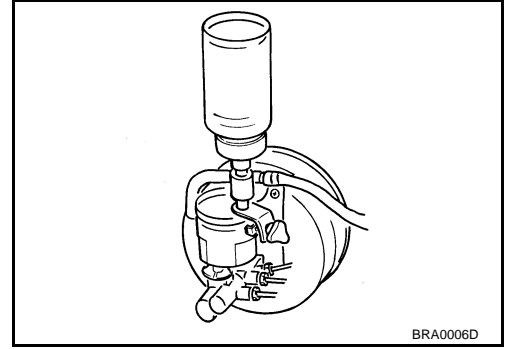


BRA0007D



# BRAKE FLUID


4. Be sure there is no foreign material in reservoir tank. Refill with new brake fluid.
  5. Connect a vinyl tube to bleed valve.
  6. Rest foot on brake pedal. Loosen bleed valve. Slowly depress pedal until it stops. Tighten bleed valve. Release brake pedal. Repeat this process a few times at 2-3 second intervals until new brake fluid flows out.
- For bleeding procedure. Refer to [BR-9, "Bleeding Brake System"](#).



EFS000C4

## Bleeding Brake System

### CAUTION:

- Carefully monitor brake fluid level at master cylinder during bleeding operation.
  - Fill reservoir with new brake fluid "DOT 3" or "DOT 4". Make sure it is full at all times while bleeding air out of system.
  - Place a container under master cylinder to avoid spillage of brake fluid.
  - While bleeding, pay attention to master cylinder fluid level.
  - For models with ABS, turn ignition switch OFF and disconnect ABS actuator connectors or battery ground cable.
  - Bleed air in the following order.  
**Right rear brake, left front brake, left rear brake, right front brake**
1. Turn OFF ignition switch. Remove ABS actuator connector.
  2. Connect a vinyl tube to bleed valve.
  3. Fully depress the brake pedal 4 to 5 times.
  4. With brake pedal depressed, loosen air bleeder and bleed air.
  5. Close bleed valve.
  6. Slowly release brake pedal.
  7. Tighten bleed valve to the specified torque.
-  : 6.9 - 8.8 N·m (0.7 - 0.9 kg-m, 61- 78 in-lb)
8. Repeat steps 2 - 7. Occasionally refill master cylinder reservoir tank. Be sure to keep it at least half-full.

# BRAKE PIPING AND HOSE

## BRAKE PIPING AND HOSE

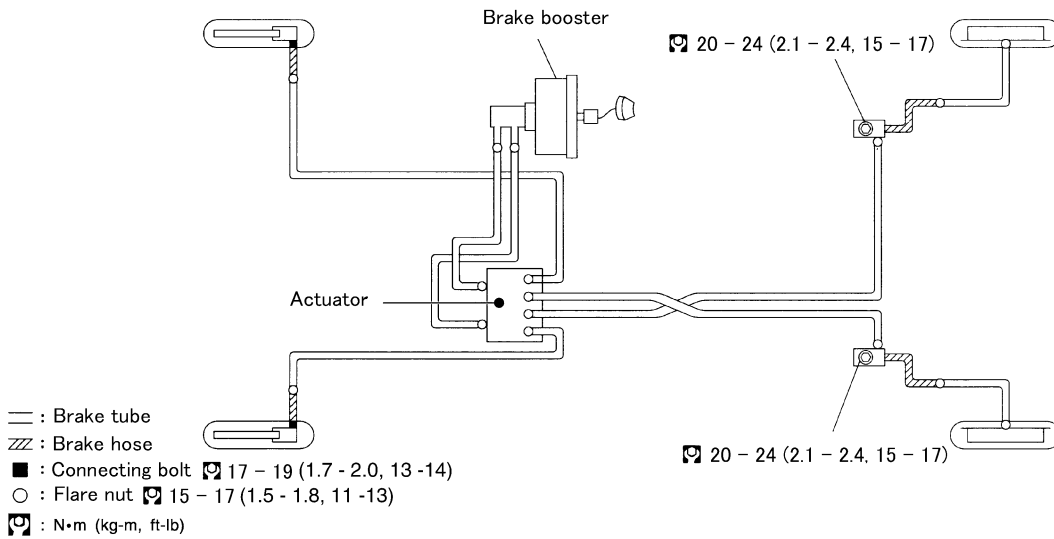
PFP:46210

### Hydraulic Piping

EFS000C6

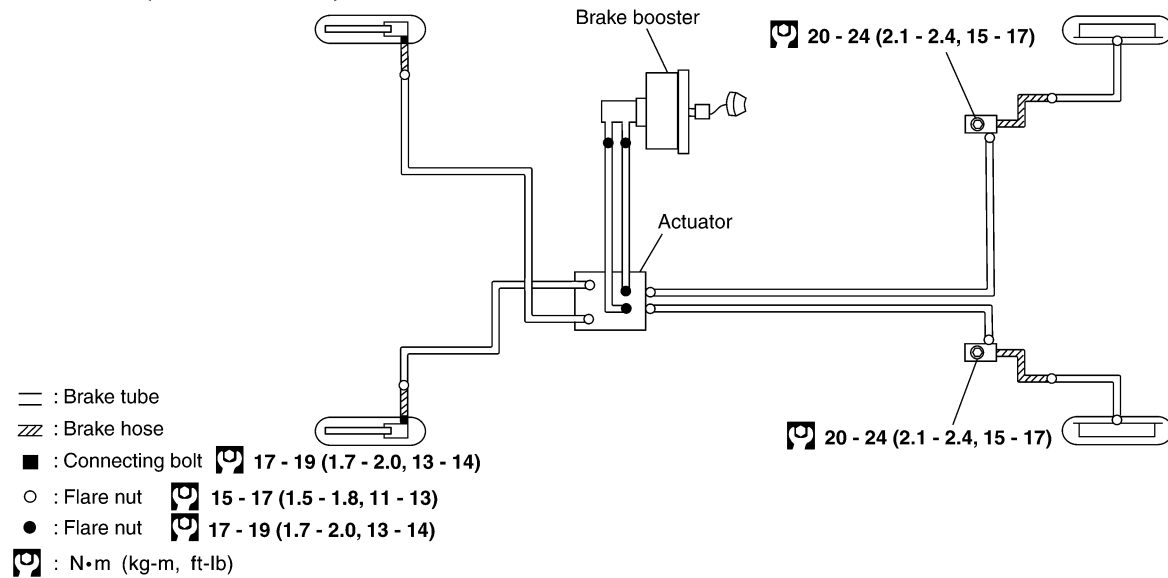
#### RHD MODELS

##### SEC.462 [Model without ESP]



SFIA1798E

##### SEC.462 [Model with ESP]

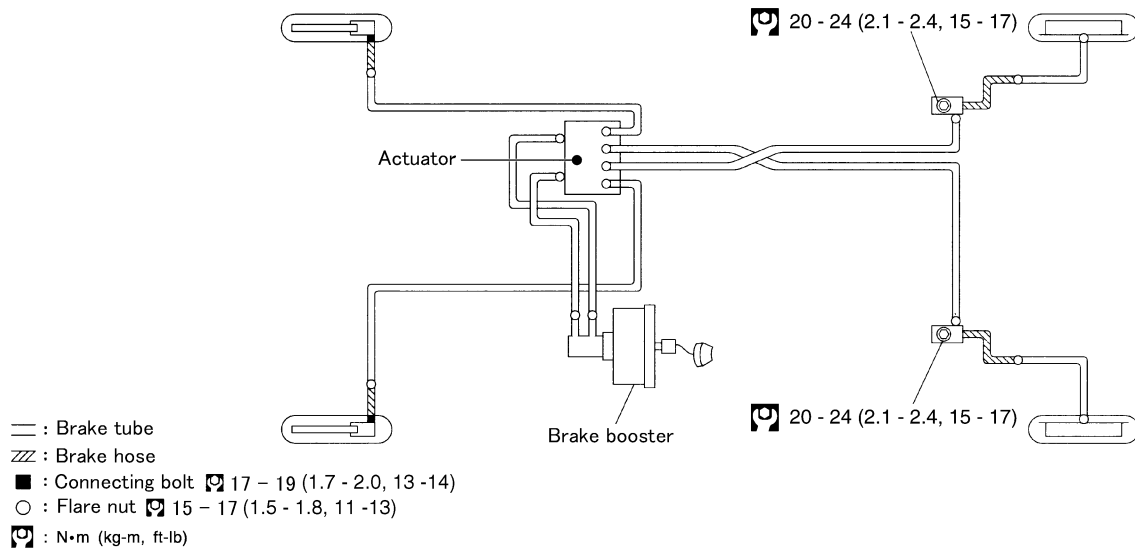


SFIA1799E

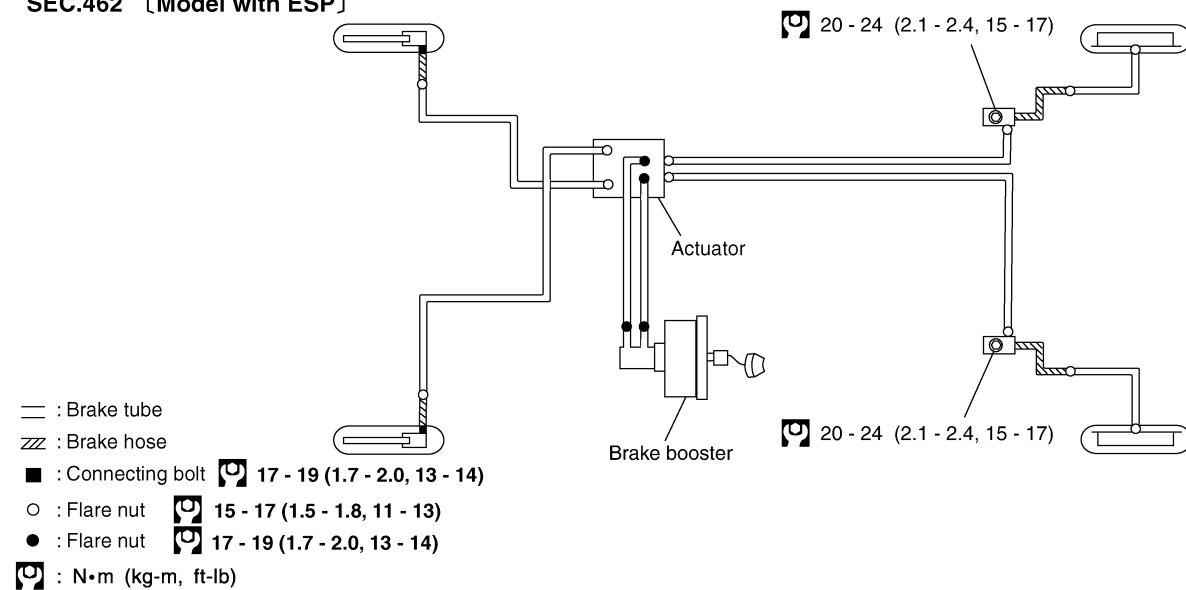
# BRAKE PIPING AND HOSE

## LHD MODELS

### SEC.462 [Model without ESP]



### SEC.462 [Model with ESP]



## Removal and Installation of Front Brake Piping and Brake Hose

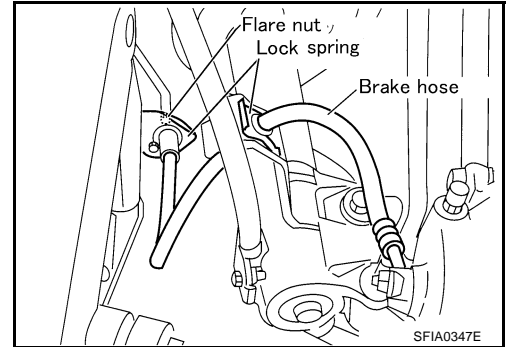
EFS000C7

### REMOVAL

- CAUTION:**
- Do not allow brake fluid to spill or splash on painted surfaces. Brake fluid can seriously damage paint. If it gets on a painted surface, wipe it off immediately and wash it away with water.
  - Do not bend or twist brake hose sharply, or strongly pull it.
  - Cover brake fluid line joints to prevent dust and other foreign material.
- Connect a vinyl tube to bleed valve.
  - Drain brake fluid gradually from bleed valve of each wheel while depressing brake pedal.

## BRAKE PIPING AND HOSE

3. Using a flare nut wrench, loosen brake tube flare nuts and disconnect brake tube from brake hose.
4. Remove union bolts and disconnect caliper assembly from brake hose.
5. First remove lock spring from brake tube and strut mounting positions. Then remove brake hose.



### INSTALLATION

#### CAUTION:

- Refill with new brake fluid “DOT 3” or “DOT4”.
- Never reuse drained brake fluid.

1. Connect brake hose to caliper assembly and tighten union bolt to the specified torque.

#### CAUTION:

- Securely connect brake hose to the protrusion on the cylinder body.
  - Do not reuse the copper washer for union bolt.
2. Connect brake hose to strut and fix with lock spring.
  3. Connect brake hose to brake tube. Temporarily tighten flare nuts by hand as far as they will go. Secure them with the lock spring.
  4. Using a flare nut torque wrench, tighten to the specified torque.



: 15 - 17 N·m (1.5 - 1.8 kg·m, 11 - 13 ft·lb)

5. Refill brake fluid until new brake fluid comes out of each bleed valve.
6. Afterwards, bleed air.

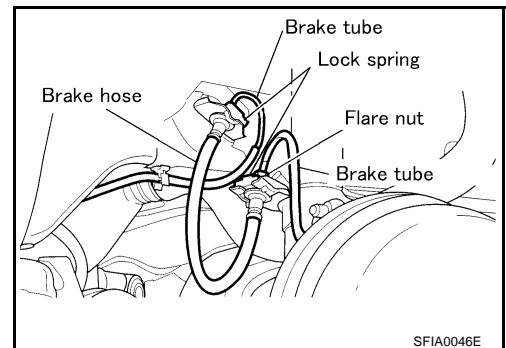
### Removal and Installation of Rear Brake Piping and Brake Hose

EFS000C8

#### REMOVAL

#### CAUTION:

- Do not allow brake fluid to spill or splash on painted surfaces. Brake fluid can seriously damage paint. If it gets on a painted surface, wipe it off immediately and wash it away with water.
  - Do not bend or twist brake hose sharply, or strongly pull it.
  - Cover brake fluid line joints to prevent dust and other foreign material.
1. Connect a vinyl tube to bleed valve.
  2. Drain brake fluid gradually from bleed valve of each wheel while depressing brake pedal.
  3. Using a flare nut wrench, remove brake tube flare nuts and disconnect brake tube from brake hose.
  4. Remove lock spring.



### INSTALLATION

#### CAUTION:

- Refill with new brake fluid “DOT 3” or “DOT 4”.
  - Never reuse drained brake fluid.
1. Connect brake hose to the brake tube. Temporarily tighten flare nut by hand as far as it will go.
  2. Fix brake hose by lock plate.

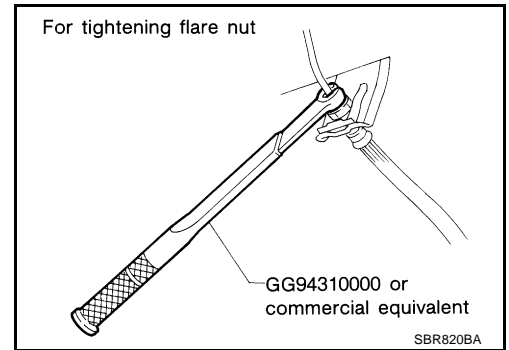
## BRAKE PIPING AND HOSE

3. Tighten flare nut by using a flare nut wrench with the specified torque.



**: 15 - 17 N·m (1.5 - 1.8 kg-m, 11 - 13 ft-lb)**

4. Refill brake fluid until new brake fluid comes out of each bleed valve.
5. Afterwards, bleed air.



EFS000C9

### Inspection

#### **CAUTION:**

**If any leaks on joints, retighten it. Replace any damaged parts.**

1. Check hose, tube, and joints for fluid leaks, damage, twist, deformation, contact with other parts, and loose connections.
2. Run engine. Depress brake pedal and hold it for approximately 5 seconds while checking each part for leaks.

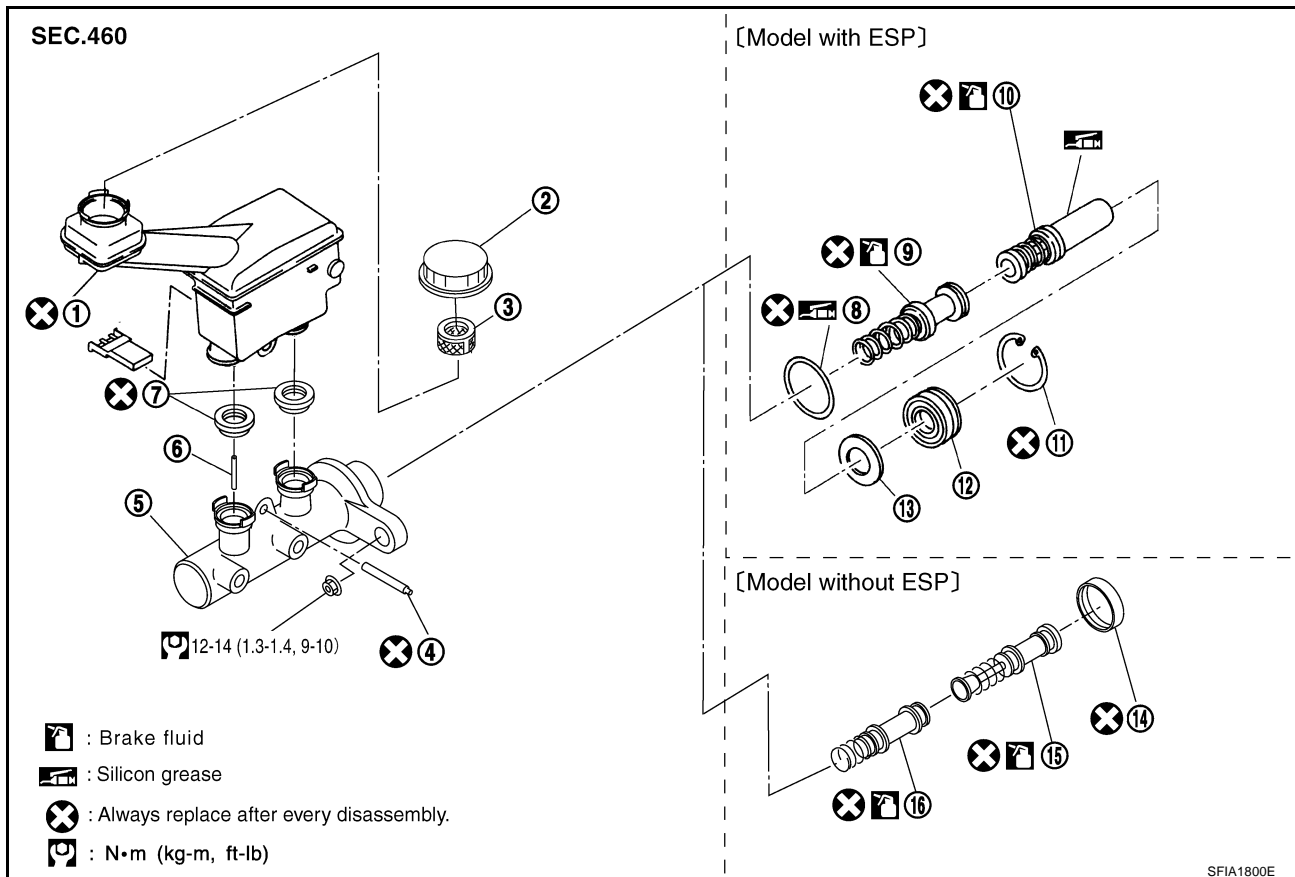
# BRAKE MASTER CYLINDER

## BRAKE MASTER CYLINDER

PFP:46010

### Components

EFS000CB



SFIA1800E

- |                               |                  |  |
|-------------------------------|------------------|--|
| 1. Reservoir tank             | 2. Reservoir cap | 3. Oil strainer  |
| 4. Pin                        | 5. Cylinder body | 6. Piston stopper (Some models with ABS does not apply.) |
| 7. Grommet                    | 8. O-ring        | 9. Secondary piston assembly                             |
| 10. Primary piston assembly   | 11. Snap ring    | 12. Guide assembly                                       |
| 13. Plate                     | 14. Stopper cap  | 15. Primary piston assembly                              |
| 16. Secondary piston assembly |                  |  |

## Removal and Installation

### REMOVAL

#### CAUTION:

Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wipe it off immediately and wash it away with water.

1. Drain brake fluid.
2. Remove fluid level sensor harness connector.
3. Using a flare nut wrench, disconnect master cylinder assembly and brake tube.
4. First remove master cylinder assembly mounting nuts. Then remove master cylinder assembly.

### INSTALLATION

1. Connect brake tube to master cylinder assembly and temporarily tighten flare nut by hand.
2. Connect master cylinder assembly to brake booster assembly and tighten mounting nuts to the specified torque.
3. Tighten brake tube flare nuts.

 : 15 - 17 N·m (1.5 - 1.8 kg-m, 11 - 13 ft-lb)

4. Connect fluid level sensor harness connector.

EFS001CG

# BRAKE MASTER CYLINDER

5. Refill with new brake fluid and bleed air from the brake piping.

## Disassembly and Assembly MODELS WITHOUT ESP (PISTON STOPPER APPLIED.)

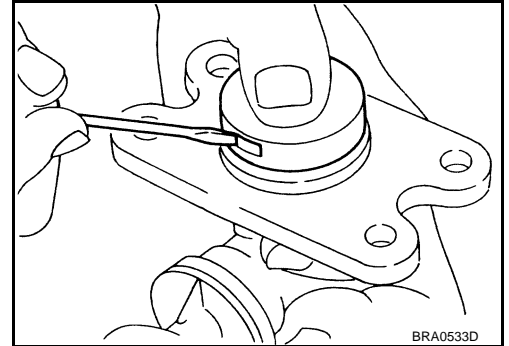
EFS001CH

### Disassembly

#### CAUTION:

Remove master cylinder reservoir tank only when necessary.

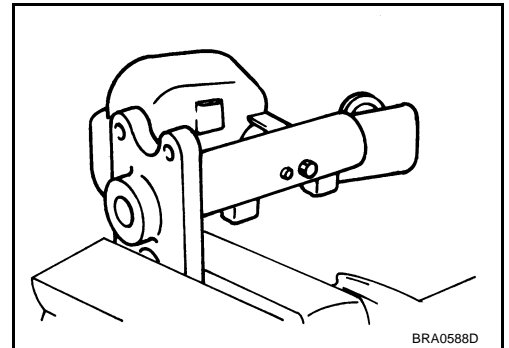
1. Using a slotted flat-bladed screwdriver as shown in the figure, lever up stopper cap tabs and remove stopper cap. While removing, be sure to hold cap securely to prevent the master cylinder piston from popping out.



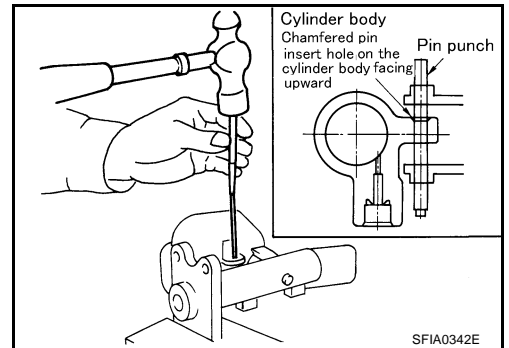
2. Secure cylinder body flange in a vise as shown in the figure.

#### CAUTION:

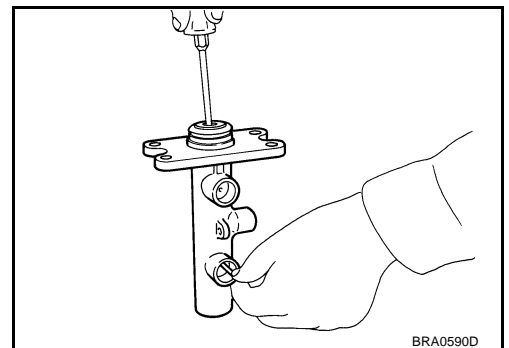
- Secure cylinder body flange with chamfered pin insert hole, facing upward.
- When securing in the vise, use copper plates or cloth to protect the flange.



3. Using a pin punch [tool: diameter Approx. 4 mm (0.16 in)], remove reservoir tank mounting pins.
4. Remove master cylinder assembly from the vise.
5. Remove reservoir tank and grommet from the cylinder body.



6. Using a Phillips flat-bladed screwdriver, press and hold piston pin as shown in the figure. Remove piston stopper from the cylinder body.
7. Carefully pull primary piston assembly straight out to prevent damage to the cylinder inner wall.
8. Tap flange against a wood block to loosen secondary piston assembly. Carefully pull secondary piston assembly straight out to prevent damage to the cylinder inner wall.



### Inspection After Disassembly

- Check cylinder inner wall for damage, wear, corrosion, and pinholes. Replace cylinder if damage, wear, or corrosion is detected.

# BRAKE MASTER CYLINDER

## Assembly

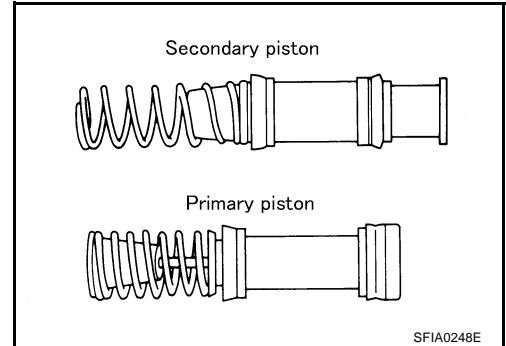
### CAUTION:

- Never use mineral oils such as kerosene or gasoline during the cleaning and assembly processes.
- Be sure there is no foreign material on the cylinder inner wall, piston, and cup seal. Be careful not to damage parts with a service tool during assembly.
- Do not drop the parts. Do not use any dropped parts.

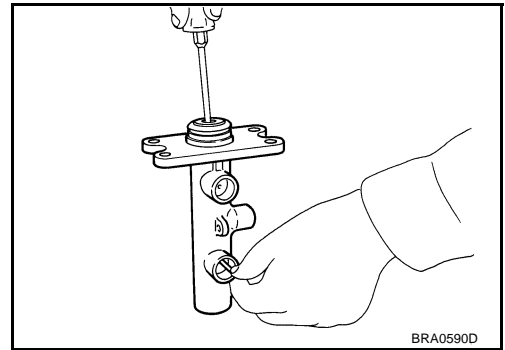
1. Apply brake fluid to the inner wall of cylinder body and contact surface of piston assembly. Then insert secondary piston assembly and primary piston assembly into the cylinder body in this order.

### CAUTION:

- Do not reuse primary and secondary piston assemblies.
- Always replace primary and secondary piston assemblies as kit.
- Pay attention to orientation of the piston cup. Insert it straight in order to prevent the cups from catching between the cylinder's inner wall and piston.



2. Visually check secondary piston slit position through cylinder body secondary tank boss hole and install piston stopper.



3. Hold piston with stopper cap. Press stopper cap in until its tabs fully engage groove on the cylinder body.

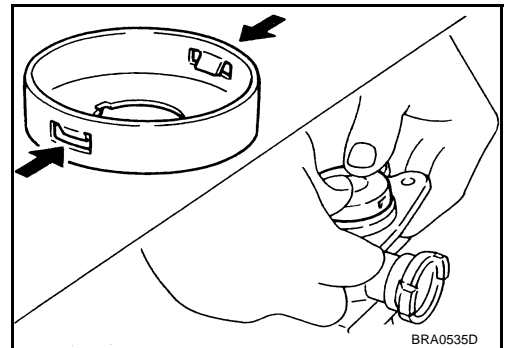
### CAUTION:

**Do not reuse stopper cap.**

4. Apply brake fluid to grommet before pressing it into cylinder body.

### CAUTION:

**Do not reuse grommet.**

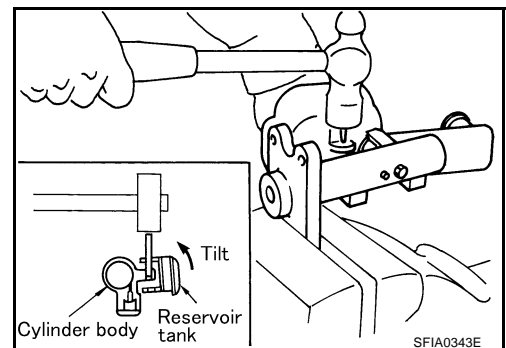


5. Secure cylinder body flange in a vise as shown in the figure.

### CAUTION:

- Secure cylinder body flange with chamfered pin insert hole facing upward.
- When securing in the vise, use copper plates or cloth to protect the flange.

6. Install reservoir tank to cylinder body. Tilt reservoir tank as shown in the figure to the extent that the mounting pin can be inserted and insert mounting pin. When mounting pin passes through pinhole in master cylinder, return reservoir tank to the upright position. Push mounting pin all the way through the opposite pinhole in the reservoir tank.





# BRAKE MASTER CYLINDER

## CAUTION:

- Do not reuse reservoir tank mounting pin.
- Do not reuse reservoir tank.
- Be sure to insert pin from the chamfered pinhole on the cylinder body.

## MODELS WITHOUT ESP (PISTON STOPPER NOT APPLIED.)

## CAUTION:

Remove reservoir tank only when absolutely necessary.

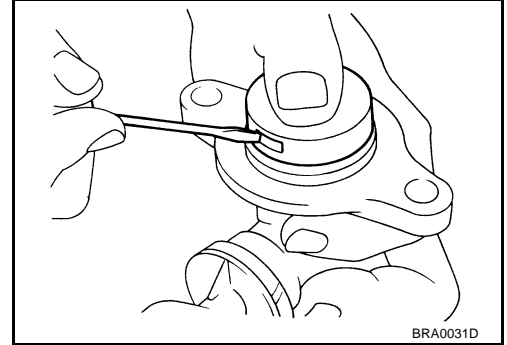
### Disassembly (Piston Assembly)

1. Using a flat-bladed screwdriver as shown in the figure, lift up the tabs on the stopper cap and remove it from the master cylinder.

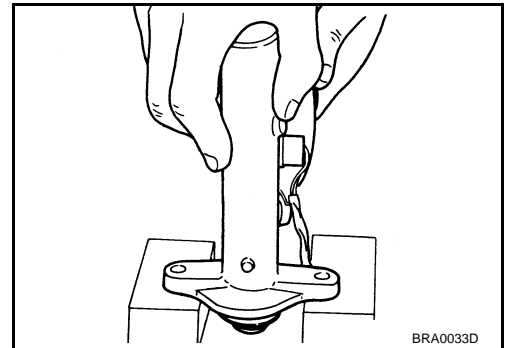
#### NOTE:

Remove stopper cap while holding it because the piston in master cylinder may pop out.

2. Carefully pull primary piston assembly straight out to prevent the cylinder inner wall from being damaged.



3. Tap flange using a soft block, such as wood, and carefully pull secondary piston assembly straight out to prevent cylinder body inner wall from being damaged.



### Inspection After Disassembly (Piston Assembly)

Cylinder body

- Check inner wall of cylinder for damage, abrasion, corrosion, and pinholes. Replace the cylinder body if detected.

### Assembly (Piston Assembly)

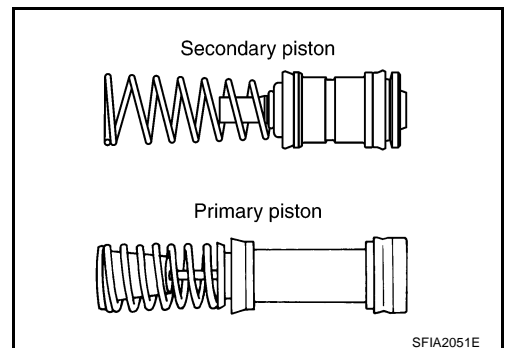
## CAUTION:

- Do not use mineral oils such as kerosene, gasoline during the cleaning and assembly process.
- Make sure there is no foreign matter such as dirt or dust attached to the inner cylinder walls, the piston, or the cap seal, and use care to avoid damaging parts with the assembly tools.
- Do not drop parts. If a part is dropped, do not use it.

1. Apply fluid to cylinder inner wall body and contact surface of the piston assembly. Then insert secondary piston assembly and primary piston assembly into cylinder body in this order.

## CAUTION:

- Pay attention to the orientation of the piston cup, and insert straight to prevent the cup from being caught by cylinder inner wall.
- Be sure to replace the assembly without disassembling the new inner kit.
- Do not reuse the primary and secondary piston assemblies.

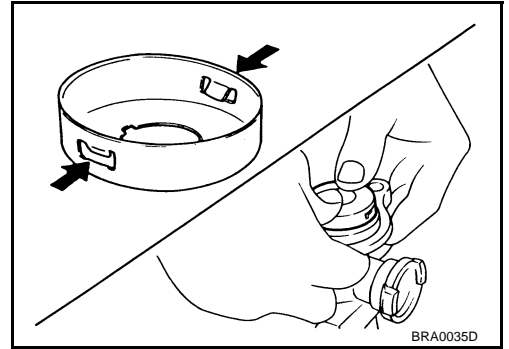


## BRAKE MASTER CYLINDER

2. Holding down the piston with the stopper cap, push the stopper cap tabs so they are firmly into the cylinder grooves, then attach the stopper cap.

**CAUTION:**

**Do not reuse the stopper cap.**

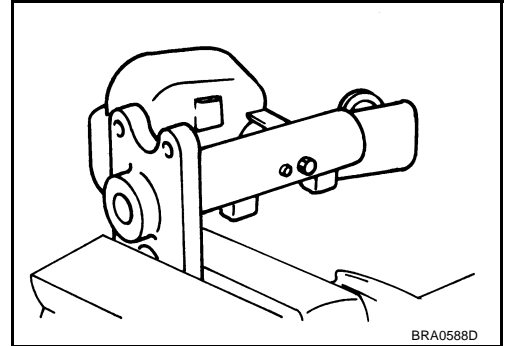


### Disassembly (Reservoir Tank)

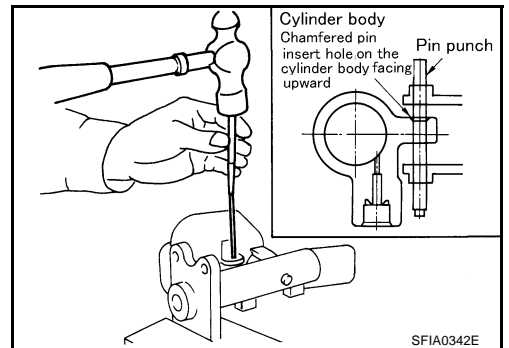
1. Secure master cylinder assembly into a vise with the chamfered pin insert hole on cylinder body facing upward.

**CAUTION:**

- When setting the master cylinder assembly in a vise, be sure not to over-tighten.
- When securing in a vise use copper plates or cloth to protect the flange.



2. Using a pin punch [commercial service tool: diameter approximately 4 mm (0.16 in)], remove mounting pins on the reservoir tank.
3. Remove master cylinder assembly from the vise.
4. Remove reservoir tank and grommet from cylinder body.



### Assembly (Reservoir Tank)

1. Apply brake fluid or rubber lubricant to a grommet, and then install it into cylinder body after installing grommet to reservoir tank.

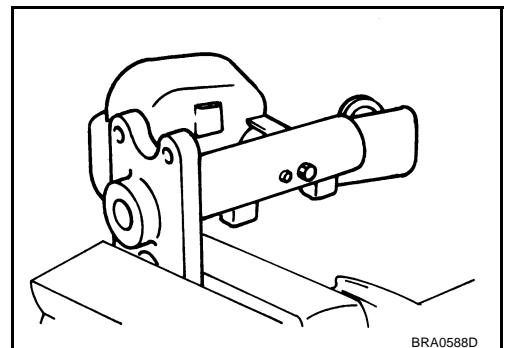
**CAUTION:**

**Do not reuse the reservoir tank and grommet.**

2. Secure master cylinder assembly into a vise with the chamfered pin insert hole on cylinder body facing upward.

**CAUTION:**

- When setting the master cylinder assembly in a vise, be sure not to over-tighten.
- When securing in a vise use copper plates or cloth to protect the flange.

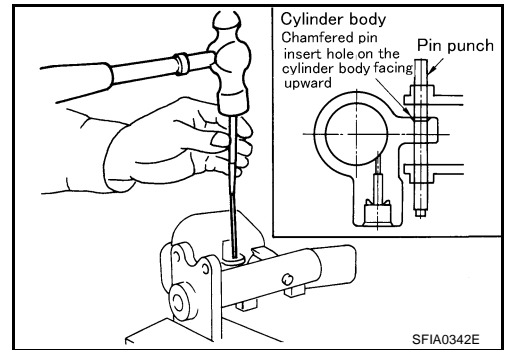


# BRAKE MASTER CYLINDER

3. Tilt reservoir tank as shown in the figure for the mounting pin to be inserted. Return the reservoir tank to the upright position when mounting pin passes through pinhole in the cylinder body. Push mounting pin to the opposite pinhole of the reservoir tank, so that it is the same condition as the insertion side.

## CAUTION:

- Be sure to insert pin from the chamfered pinhole of cylinder body.
- Do not reuse the mounting pin.



## MODELS WITH ESP

### Disassembly

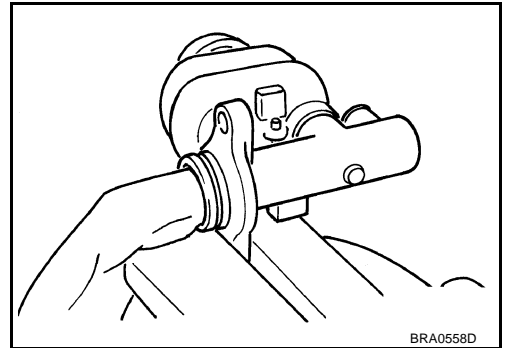
## CAUTION:

- While working, cover primary piston rod with cloth to prevent it from being damaged.
- Only remove reservoir tank when absolutely necessary.

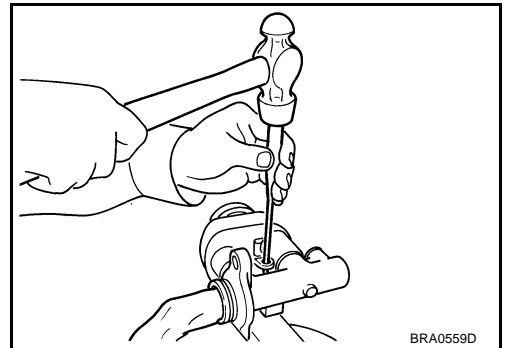
1. Place the side of cylinder body with chamfering around the pin insertion hole up, and secure the cylinder body flange section with a vise as shown in the figure.

## CAUTION:

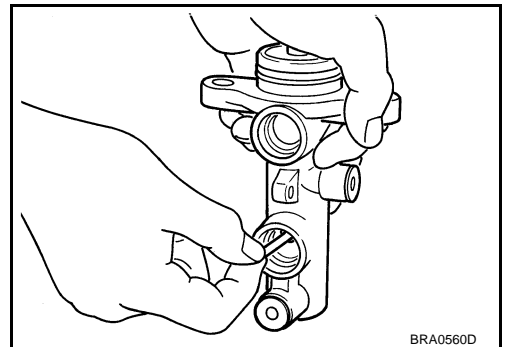
When securing in a vise, use copper plates or cloth to protect flange.



2. Using a pin punch [commercial service tool: approximately 4 mm (0.16 in) dia.], remove reservoir tank mounting pin.
3. Remove master cylinder assembly from the vise.
4. Remove reservoir tank and grommet from cylinder body.



5. Push in the primary piston and remove stopper pin from the cylinder body secondary-side tank boss hole.

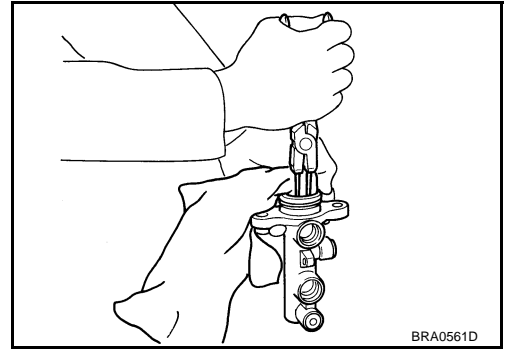


# BRAKE MASTER CYLINDER

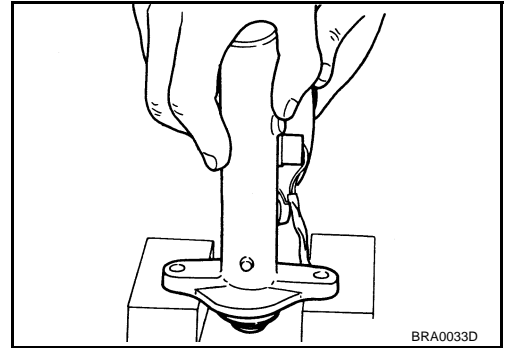
6. Remove the snap ring while pushing primary piston in to prevent piston from popping out.
7. Holding primary piston rod, pull primary piston assembly, plate, and guide straight out.
8. Remove plate and guide from primary piston.

**CAUTION:**

**When removing plate from primary piston rod, make sure the inside of plate does not damage rod.**



9. Tap flange using a soft block such as wood, and carefully pull the secondary piston assembly straight out to prevent cylinder inner wall from being damaged.



## Inspection After Disassembly

Master cylinder

- Make sure there is no damage, friction, rusting, or pinholes on the cylinder inner wall, and replace if there are any non-standard conditions.

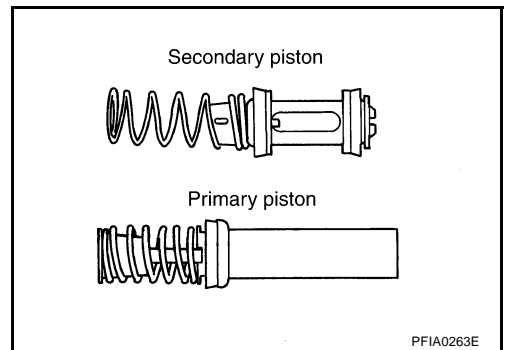
## Assembly

**CAUTION:**

- Never use mineral oils such as kerosene, gasoline during the cleaning and assembly process.
  - Make sure there is no foreign matter such as dirt or dust attached to the inner cylinder walls, piston, or cap seal, and use care to avoid damaging parts with the assembly tools.
  - Do not drop parts. If a part is dropped, do not use it.
1. Apply brake fluid to the inside surface of cylinder body and the contact surface of piston assembly, and apply the silicon grease in the inner kit to primary piston rod.
  2. Insert secondary piston and primary piston into cylinder body.

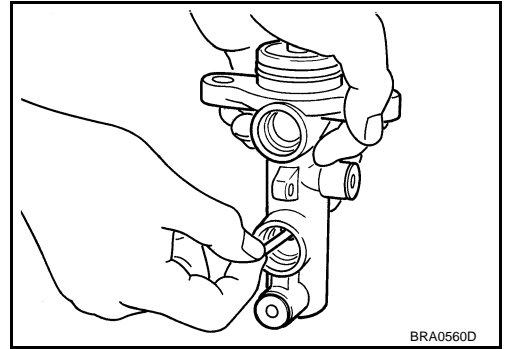
**CAUTION:**

- Do not reuse the primary and secondary piston assemblies.
- Be sure to replace the assembly without disassembling new inner kit.
- Pay attention to the orientation of piston cup, and insert straight to prevent cup from being caught by cylinder inner wall.



## BRAKE MASTER CYLINDER

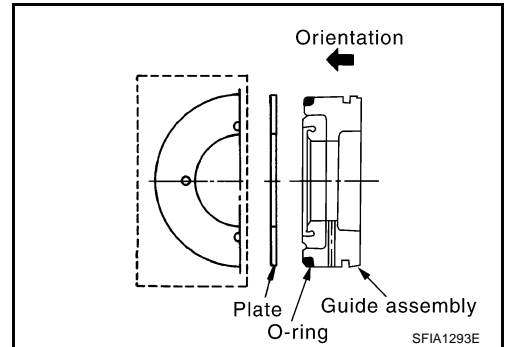
3. Visually inspect the secondary piston slit through the piston stopper mounting hole and then install the piston stopper while pushing in the primary piston.



4. Insert plate and guide into cylinder body.

**CAUTION:**

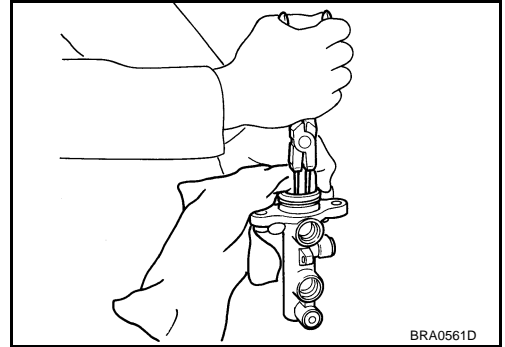
- Make sure not to damage primary piston rod.
- Pay attention to the orientation of guide assembly.
- Do not drop O-ring.
- Make sure guide and/or plate are not inserted at an angle.



5. Cover primary piston rod with cloth to prevent it getting damaged, and attach snap ring with primary piston pushed in.

**CAUTION:**

- Make sure the area around snap ring is snug in the cylinder body bore groove.
- Do not reuse snap ring.



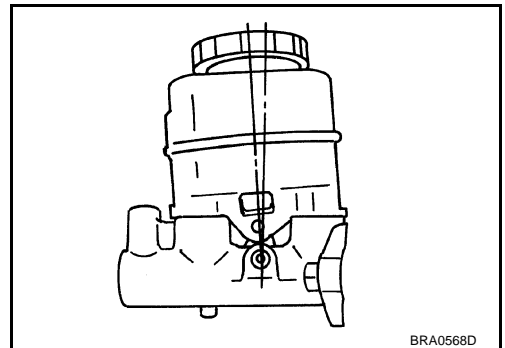
6. Apply brake fluid to grommet and attach reservoir tank to master cylinder.

**CAUTION:**

**Do not reuse grommet.**

**NOTE:**

Attach reservoir tank in the orientation shown in the figure.

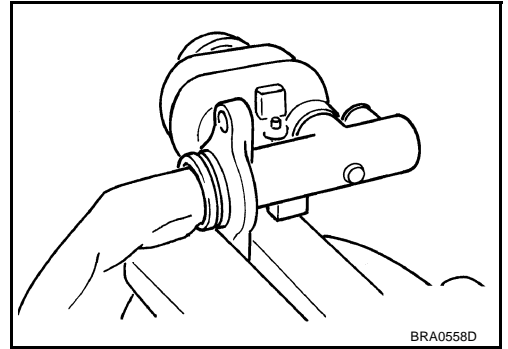


## BRAKE MASTER CYLINDER

7. Place the side of cylinder body with chamfering around the pin insertion hole up, and secure the cylinder body flange section with a vise.

**CAUTION:**

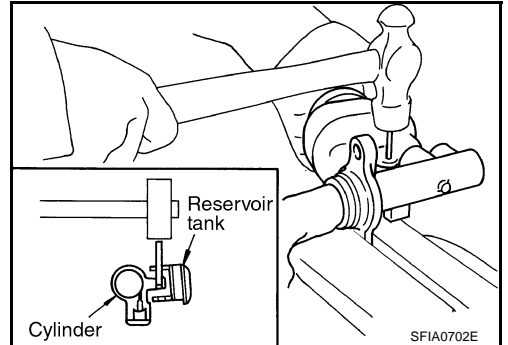
When securing in a vise, use copper plates or cloth to protect flange.



8. Tilt reservoir tank so that mounting pin can be inserted as shown in the figure, and insert mounting pin. When mounting pin has passed the master cylinder pinhole, return reservoir tank to a level position. Attach mounting pin to the opposite mounting pin hole of reservoir tank so that it is the same as the insertion side.

**CAUTION:**

- Be sure to insert pin from the chamfered pinhole of cylinder body.
- Do not reuse reservoir tank and mounting pin.



# BRAKE BOOSTER

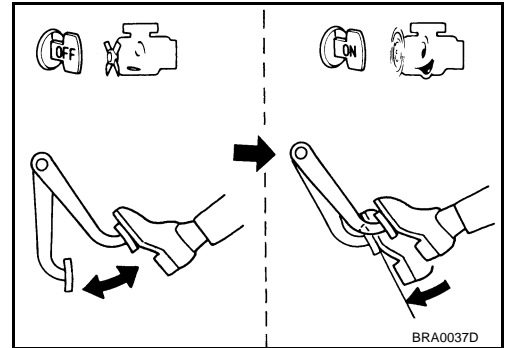
## BRAKE BOOSTER

PFP:47200

### On-Vehicle Inspection and Service FUNCTION INSPECTION

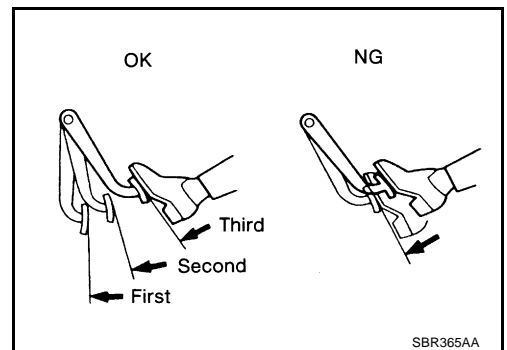
EFS000CC

With engine stopped, discharge stored vacuum by depressing brake pedal several times at 5 second intervals. With brake pedal fully depressed, start the engine. Confirm that clearance between brake pedal and floor panel decreases when engine vacuum stabilizes.



### AIRTIGHTNESS INSPECTION

- Run engine at idle for approximately 1 minute. Stop it after applying vacuum to the booster. Depress brake pedal several times with normal force to discharge the stored vacuum. Confirm that clearance between brake pedal and floor panel gradually increases as the brake pedal is depressed.
- Run engine. Depress and hold brake pedal then stop engine. Keep brake pedal depressed for 30 seconds or more and make sure the pedal stroke does not change.



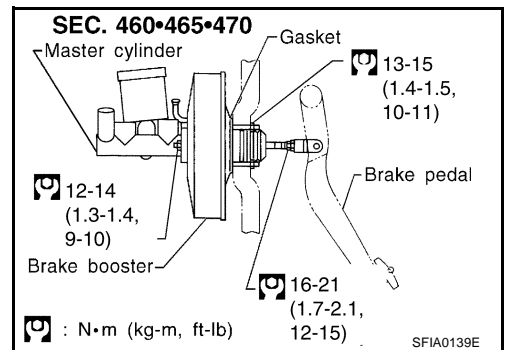
### Removal and Installation REMOVAL

EFS000CD

#### CAUTION:

- Be careful not to deform or bend brake piping while removing and installing brake booster.
- Replace clevis pin if it is damaged.
- Be careful not to damage brake booster stud bolt threads. If brake booster is tilted or inclined during installation, dash panel may damage the threads.
- Be sure to install check valve in the correct orientation.

1. Remove vacuum piping from the brake booster.
2. Remove master cylinder.
3. Remove snap pin and clevis pin on the clevis of input rod. Remove input rod from the brake pedal.
4. Remove brake booster and brake pedal assembly mounting nuts.
5. Remove booster assembly from the engine compartment.



# BRAKE BOOSTER

## INSPECTION AFTER REMOVAL

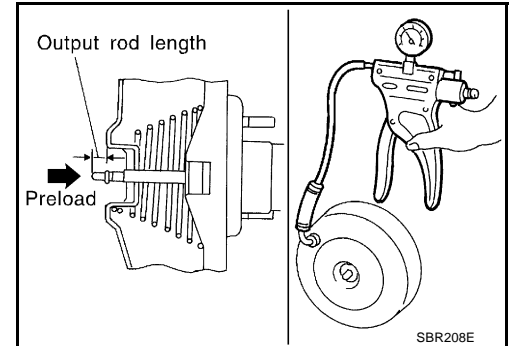
### Output rod length inspection

1. Using a handy vacuum pump, apply a vacuum of -66.7 kPa (-500 mmHg, -19.69 inHg) to the brake booster.
2. Check output rod length.

**Reference value at vacuum of -66.7 kPa (-500 mmHg, -19.69 inHg):**

**Without ESP models : 10.4 mm (0.409 in)**

**With ESP models : -6.2 mm (-0.244 in)**

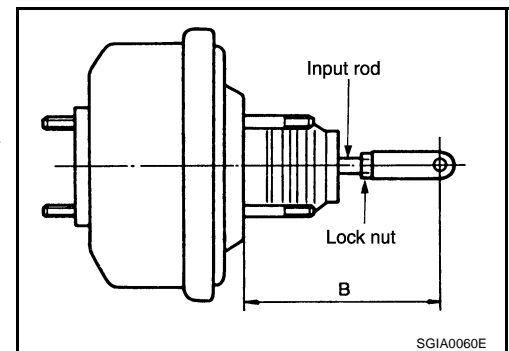


## INSTALLATION

1. Loosen lock nut to adjust input rod length so that length "B" (in the figure) satisfies the specified value.

**Length "B" standard : 125 mm (4.92 in)**

2. After adjusting "B", temporarily tighten lock nut to install booster assembly to vehicle.
3. Connect brake pedal to input rod clevis.
4. Connect brake pedal assembly mounting nuts and tighten to the specified torque.
5. Connect master cylinder to booster assembly.
6. Adjust brake pedal height and play.
7. Tighten input rod lock nut to the specified torque.
8. Bleed air. Refer to [BR-9, "Bleeding Brake System"](#).





# VACUUM LINES

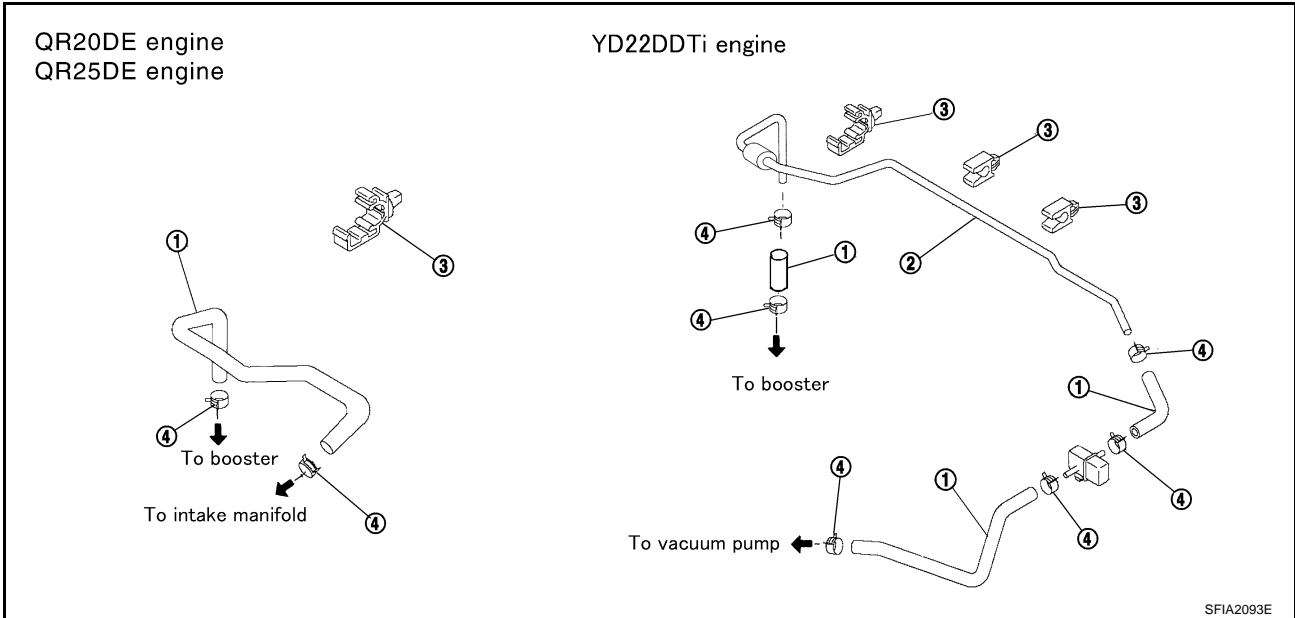
## VACUUM LINES

PDF:41920

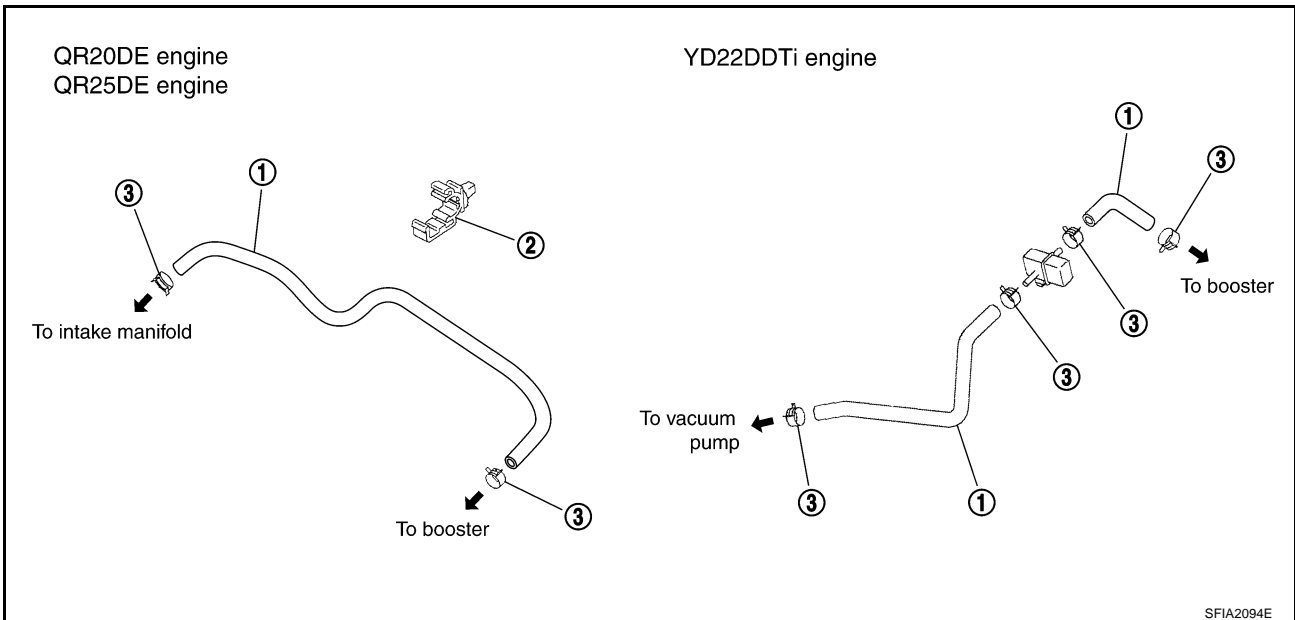
### Removal and Installation

EFS000CE

#### RHD MODELS



#### LHD MODELS

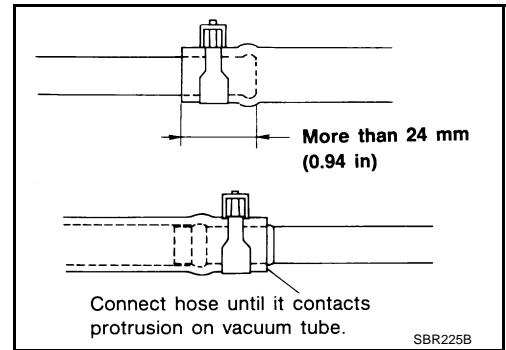


#### CAUTION:

- Because vacuum hose contains a check valve, it must be installed in the correct orientation. Refer to the stamp or label to confirm correct installation. Brake booster will not operate normally if hose is installed in the wrong direction.

## VACUUM LINES

- Insert the vacuum hose at least 24 mm (0.94 in).
- Never use lubricating oil during assembly.



EFS000CF

### Inspection

#### VISUAL INSPECTION

Check for improper assembly, damage and aging.

#### CHECK VALVE INSPECTION

##### Airtightness Inspection

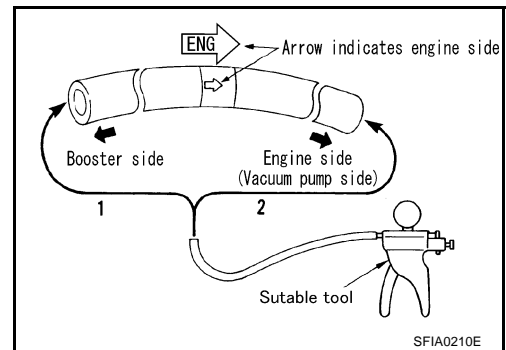
Use a hand-held vacuum pump to check.

**When connected to booster side (1):**

**Vacuum decrease should be within 1.3 kPa (10 mmHg, 0.39 inHg) for 15 seconds under a vacuum of -66.7 kPa (-500 mmHg, -19.69 inHg)**

**When connected to engine side (2):**

**No vacuum will be applied**



# FRONT DISC BRAKE

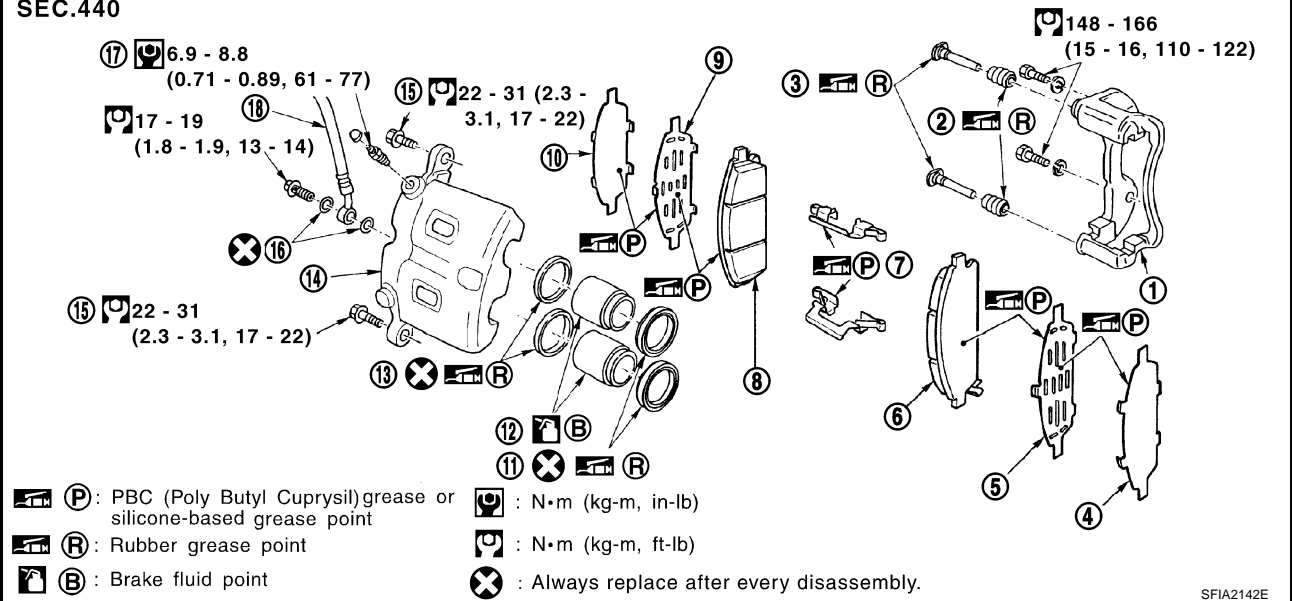
## FRONT DISC BRAKE

PF41000

### Component

EFS000CG

SEC.440



SFIA2142E

- |                      |                   |                           |
|----------------------|-------------------|---------------------------|
| 1. Torque member     | 2. Slid pin boot  | 3. Slid pin               |
| 4. Outer shim cover  | 5. Outer shim     | 6. Outer pad              |
| 7. Pad retainer      | 8. Inner pad      | 9. Inner shim             |
| 10. Inner shim cover | 11. Piston boots  | 12. Piston                |
| 13. piston seal      | 14. Cylinder body | 15. Slid pin bolt         |
| 16. Copper washer    | 17. Bleed valve   | 18. Brake hose union bolt |

### WARNING:

- Clean brake pads with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

### CAUTION:

- When cylinder body is open, do not depress brake pedal because piston will pop out.
- Be careful not to damage piston boot or spill brake fluid oil on rotor. Always replace shims when replacing pads.
- If shims are rusted or show peeling of the rubber coat, replace them with new shims.
- It is not necessary to remove torque member mounting bolt and brake hose union bolt except for disassembly or replacement of caliper assembly. In this case, suspend cylinder body with wire so as not to stretch brake hose.
- Burnish the brake pad contact surfaces after refinishing or replacing drums or rotors, after replacing pads or linings, or if a soft pedal occurs at very low mileage. Refer to [BR-31, "BRAKE BURNISHING PROCEDURE"](#).

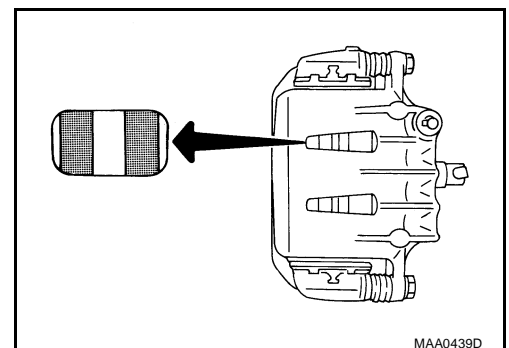
## Inspection

### PAD THICKNESS

EFS000CH

Check pad thickness by lifting vehicle, removing the wheel, and looking through check hole on cylinder body. If necessary, use a scale.

**Standard pad thickness** : 11 mm (0.43 in)  
**Pad wear limit** : 2.0 mm (0.079 in)



MAA0439D

# FRONT DISC BRAKE

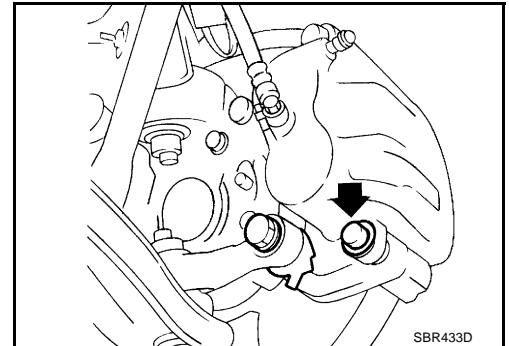
## Pad Replacement REMOVAL

EFS000CI

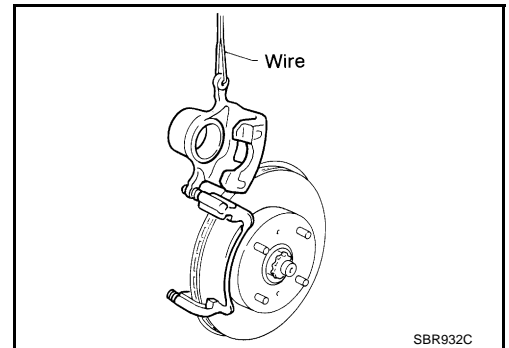
### CAUTION:

When replacing brake pads, always replace inner shims, outer shims, and shim covers as a set.

1. Remove master cylinder reservoir tank cap.
2. Remove lower sliding pin bolt.



3. Hang cylinder body with a wire, and remove pads, pad retainers, shims and pad return springs.



## INSTALLATION

1. Apply brake grease on back of the pad and both sides of the shim. Install inner shim and inner shim cover to inner pad, outer shim to outer pad.
2. Apply brake grease on a pad sliding part of pad retainer. Install pad retainers, pads and pad return springs to torque member.
3. Connect cylinder body to torque member.

### CAUTION:

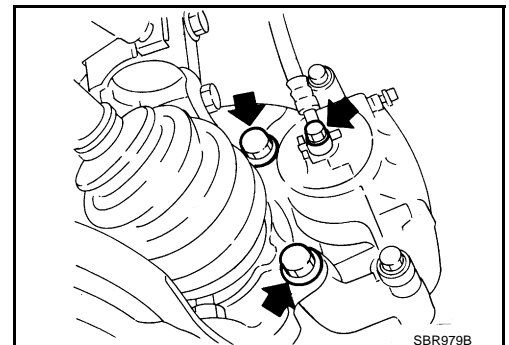
When replacing pads with new ones, press piston in until the pads can be installed. Carefully monitor brake master cylinder reservoir fluid level. Brake fluid will return, raising master cylinder reservoir tank fluid level.

4. Insert lower sliding pin bolt and tighten to the specified torque.
5. Check brakes for drag.

## Caliper Removal and Installation REMOVAL

EFS000CJ

1. Connect a vinyl tube to bleed valve.
2. Drain brake fluid gradually from bleed valve while depressing brake pedal.
3. Remove union bolts and torque member mounting bolts, and remove caliper assembly.
4. Remove disc rotor.



# FRONT DISC BRAKE

## INSTALLATION

### CAUTION:

- Refill with new brake fluid "DOT 3" or "DOT 4".
- Never reuse drained brake fluid.

1. Install disc rotor.
2. Install caliper assembly. Tighten mounting bolts to the specified torque.

### CAUTION:

Before installing caliper assembly, wipe brake fluid and grease on steering knuckle washer seats and caliper assembly mounting surface.

3. Connect brake hose to caliper assembly and tighten union bolts to the specified torque.

### CAUTION:

- Do not reuse copper washer for union bolts.
  - Securely assemble brake hose to protrusions on cylinder body.
4. Bleed air. Refer to [BR-9, "Bleeding Brake System"](#).

## Caliper Disassembly and Assembly

EFS000CK

BR

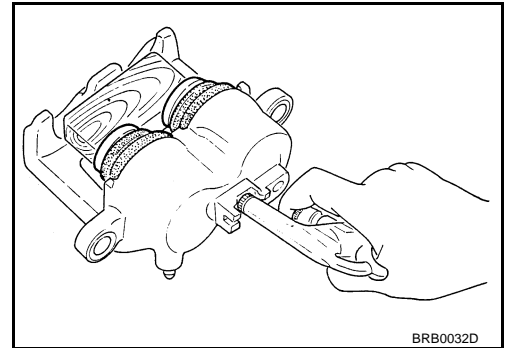
### WARNING:

Be careful not to pinch your fingers in the piston.

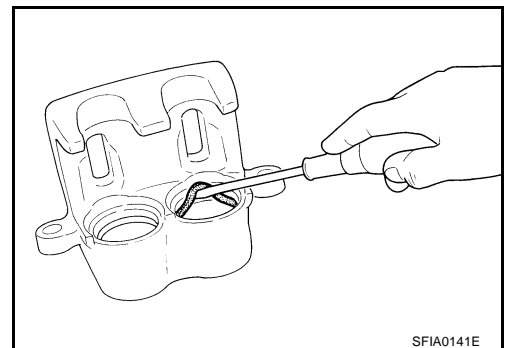
### CAUTION:

Be careful not to damage the cylinder inner wall.

1. Place a wooden block as shown in the figure. Blow air into union bolt mounting hole to remove pistons and piston boots.



2. Using flat-bladed screwdriver, remove piston seals.



## INSPECTION AFTER DISASSEMBLY

### Cylinder Body

### CAUTION:

Use new brake fluid to clean. Never use mineral oils such as gasoline or kerosene.

- Check cylinder inner wall for corrosion, wear and damage. If corrosion, wear or damage is detected, replace the cylinder body.
- Minor flaws caused by corrosion or foreign material can be removed by polishing the surface with fine sandpaper. Replace the cylinder body, if necessary.

### Torque Member

Check for wear, cracks and damage. If wear, cracks or damage is detected, replace the applicable part.

# FRONT DISC BRAKE

## Piston

### CAUTION:

The piston sliding surface is plated. Do not polish with sandpaper.

Check piston surface for corrosion, wear and damage. If corrosion, wear or damage is detected, replace the applicable part.

## Sliding Pin, Pin Bolt, and Pin Boot

Check sliding pin and sliding pin boot for wear, damage and cracks. If corrosion, wear or damage is detected, replace the applicable part.

## DISC ROTOR INSPECTION

### Visual Inspection

Check surface of disc rotor for uneven wear, cracks and serious damage. If uneven wear, cracks or serious damage is detected, replace it.

### Run Out Inspection

1. Using wheel nuts, fix disc rotor to wheels hub. (2 or more positions)
2. Using a dial indicator, check run out.

#### Measurement point:

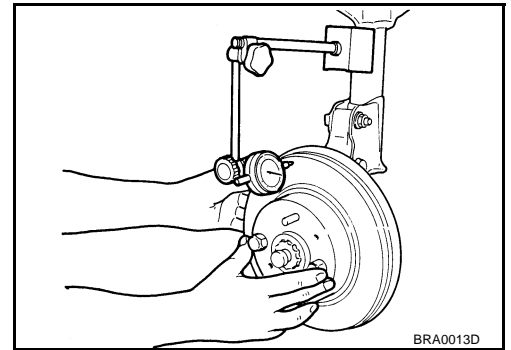
At a point of 10 mm (0.39 in) from the outer edge of the disc.

Run out limit : 0.04 mm (0.0016 in) or less

#### NOTE:

Make sure that wheel bearing axial endplay is within the specifications before measuring runout. Refer to [FAX-7, "On-Vehicle Inspection"](#).

3. If the run out is outside the limit, find the minimum run out point by shifting the mounting positions of disc rotor and wheel hub by one hole.



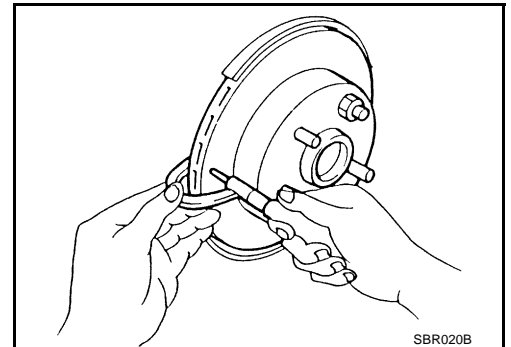
### Thickness Inspection

Using a micrometer, check thickness of disc rotor. If the thickness is outside the standard, replace the disc rotor.

Standard thickness : 28.0 mm (1.102 in)

Wear limit : 26.0 mm (1.024 in)

Maximum uneven wear (measured at 8 positions):  
0.02 mm (0.0008 in) or less



## ASSEMBLY

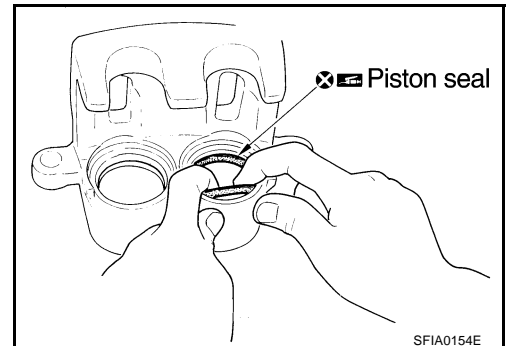
### CAUTION:

When assembling, do not use rubber grease.

1. Apply rubber lubricant to piston seals, and install them to cylinder body.

### CAUTION:

Do not reuse piston seals.

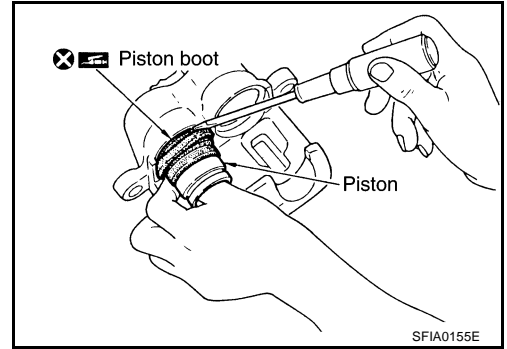


## FRONT DISC BRAKE

2. Apply brake fluid or rubber lubricant to piston boots. Cover piston end with piston boot. Install cylinder side boot lip properly into groove on cylinder body.

**CAUTION:**

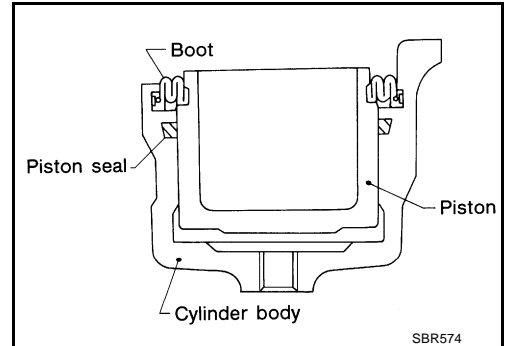
**Do not reuse piston boot.**



3. Apply brake fluid to piston. Press piston into cylinder body by hand. Assemble piston side boot lip properly into groove on piston.

**CAUTION:**

**Press piston evenly and change pressing point to prevent cylinder inner wall from being rubbed.**



### BRAKE BURNISHING PROCEDURE

Burnish the brake pad contact surfaces according to the following procedure after refinishing or replacing drums or rotors, after replacing pads or linings, or if a soft pedal occurs at very low mileage.

**CAUTION:**

**Only perform this procedure under safe road and traffic conditions. Use extreme caution.**

1. Drive vehicle on a straight smooth road at 50 km/h (31 MPH).
2. Use medium brake pedal/foot effort to bring vehicle to a complete stop from 50 km/h (31 MPH). Adjust brake pedal/foot pressure such that vehicle stopping time equals 3 to 5 seconds.
3. To cool the brake system, drive vehicle at 50 km/h (31 MPH) for 1 minute without stopping.
4. Repeat steps 1 to 3, 10 times or more to complete the burnishing procedure.

# REAR DISC BRAKE

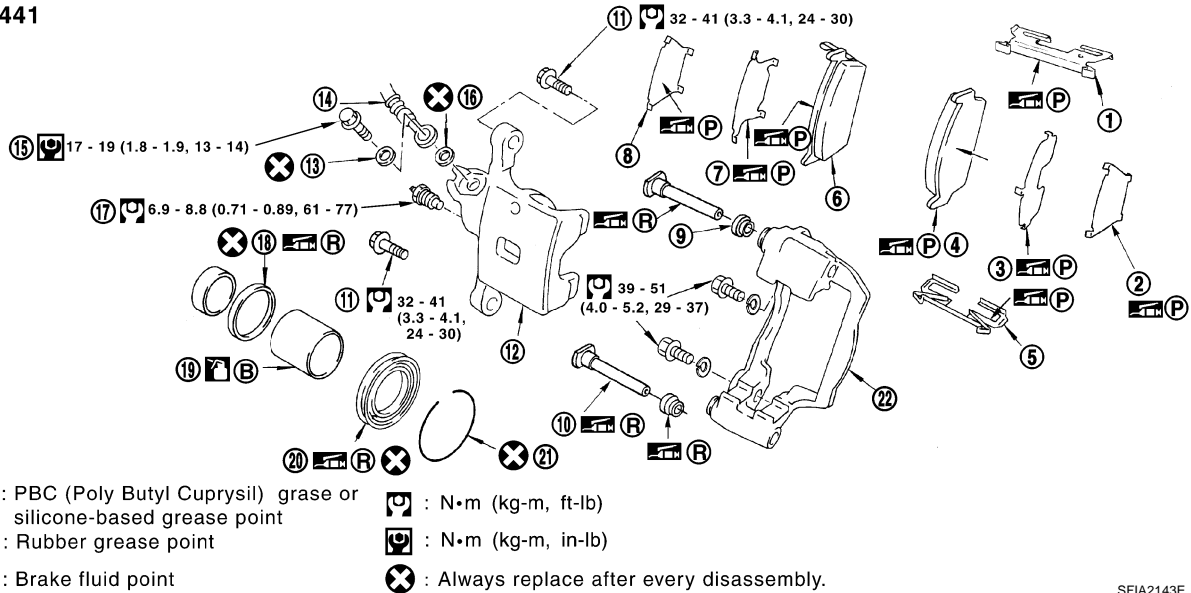
## REAR DISC BRAKE

PFP:44000

### Component

EFS0017X

SEC.441



- |                   |                      |                     |
|-------------------|----------------------|---------------------|
| 1. Pad retainer   | 2. Outer shim cover  | 3. Outer shim       |
| 4. Outer pad      | 5. Pad retainer      | 6. Inner pad        |
| 7. Inner shim     | 8. Inner shim cover  | 9. Sliding pin boot |
| 10. Sliding pin   | 11. Sliding pin bolt | 12. Cylinder body   |
| 13. Copper washer | 14. Brake hose       | 15. Union bolt      |
| 16. Copper washer | 17. Bleed valve      | 18. Piston seal     |
| 19. Piston        | 20. Piston boot      | 21. Retaining ring  |
| 22. Torque member |                      |                     |

### WARNING:

- Clean dust on brake caliper and pad with a vacuum dust collector. Do not blow with compressed air.

### CAUTION:

- Never depress brake pedal while removing cylinder body because piston will pop out.
- Do not remove brake hose and torque member mounting bolts unless disassembling or replacing caliper assembly. Hang the cylinder body with a wire so that the brake hose is not under tension.
- Be careful not to damage piston boot. Do not allow brake fluid to get the rotor.
- When replacing brake pads, always replace inner shims, outer shims, and shim covers as a set.

### Inspection

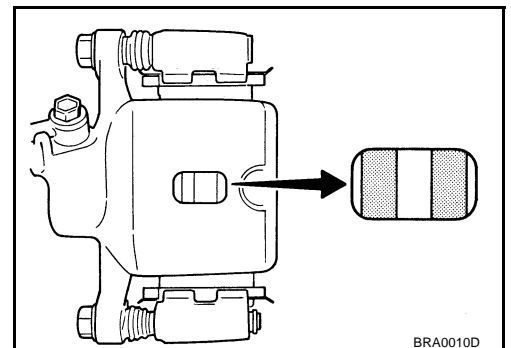
#### PAD WEAR INSPECTION

EFS0017Y

Check pad thickness by lifting vehicle, removing tyre and wheel, and looking through check hole on cylinder body. If necessary, use a scale.

**standard thickness** : 8.5 mm (0.335 in)

**pad wear limit** : 2.0 mm (0.079 in)





# REAR DISC BRAKE

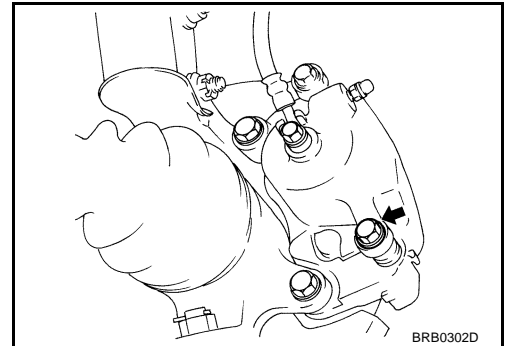
## Pad Replacement REMOVAL

EFS0017Z

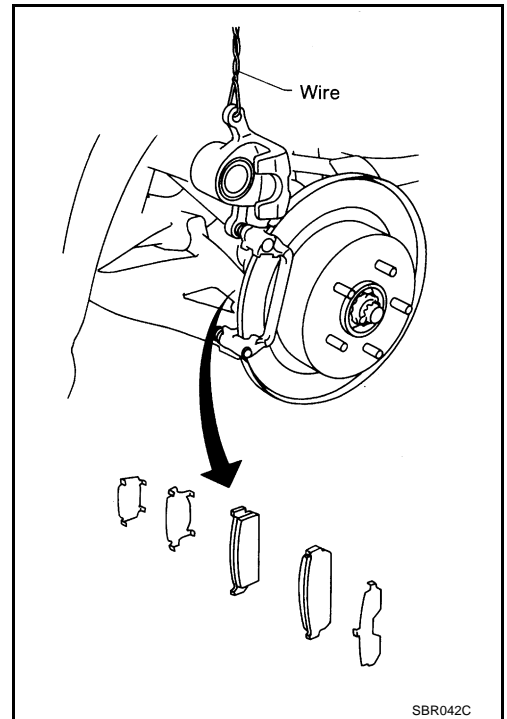
### CAUTION:

When replacing brake pads, always replace inner shims, outer shims, and shim covers as a set.

1. Remove master cylinder reservoir tank cap.
2. Remove lower sliding pin bolt.



3. Hang cylinder body with a wire, and remove pads, pad retainers, and shims.



## INSTALLATION

1. Apply brake grease on back of the pad and both sides of the shim. Install inner shim and inner shim cover to inner pad, outer shim to outer pad.
2. Install pad retainers to torque member and install pads.
3. Connect cylinder body to torque member.

### CAUTION:

When replacing pads with new ones, press piston in until the pads can be installed. Carefully monitor brake master cylinder reservoir fluid level. Brake fluid will return, raising master cylinder reservoir tank fluid level.

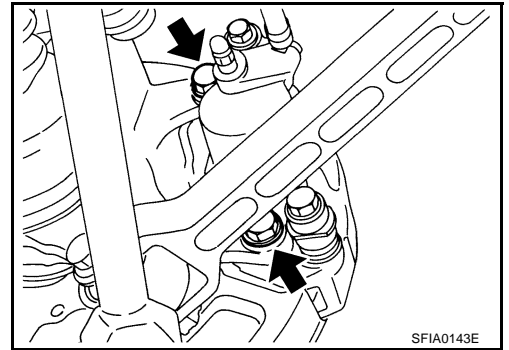
4. Insert lower sliding pin bolt and tighten to the specified torque.
5. Check brakes for drag.

## REAR DISC BRAKE

### Caliper Removal and Installation

#### REMOVAL

1. Connect a vinyl tube to bleed valve.
2. Drain brake fluid gradually from bleed valve while depressing brake pedal.
3. Remove union bolt and remove brake hose from caliper assembly.
4. Remove union bolts and torque member mounting bolts, and remove caliper assembly.
5. Remove disc rotor.



#### INSTALLATION

##### CAUTION:

- Refill with new brake fluid "DOT 3 or DOT 4".
- Never reuse drained brake fluid.

1. Install disc rotor.
2. Install caliper assembly. Tighten mounting bolts to the specified torque.

##### CAUTION:

Wipe brake fluid and grease on axle assembly washer seats and caliper assembly mounting surface. Install caliper assembly.

3. Connect brake hose to caliper assembly and tighten union bolts to the specified torque.

##### CAUTION:

- Do not reuse the copper washer for union bolts.
- Securely assemble brake hose to protrusions on cylinder body.

4. Bleed air. Refer to [BR-9, "Bleeding Brake System"](#).

### Caliper Disassembly and Assembly

#### DISASSEMBLY

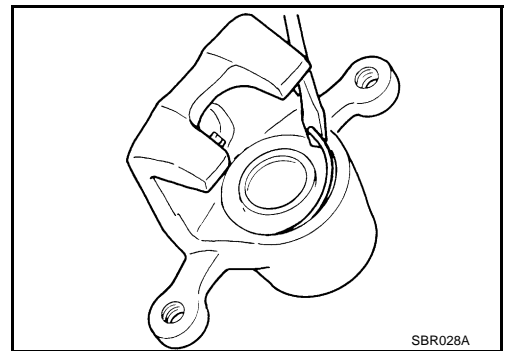
##### WARNING:

Be careful not to pinch your fingers in the piston.

##### CAUTION:

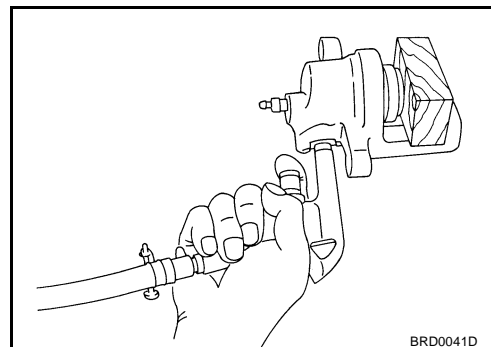
Be careful not to damage the cylinder inner wall.

1. Remove caliper assembly from vehicle.
2. Remove sliding pin from cylinder body. Then remove pads, shims, shim covers, and pad retainers from caliper assembly.
3. Remove sliding pin boots from torque member.
4. Using flat-bladed screwdriver (as shown in the figure), remove retaining ring.

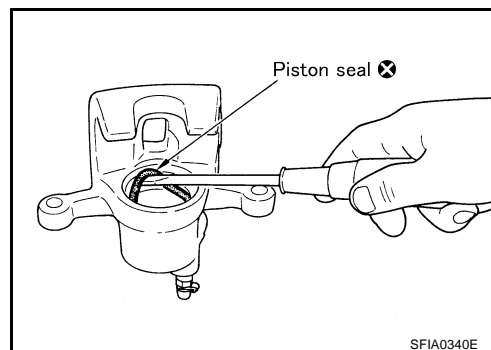


## REAR DISC BRAKE

5. Place a wooden block as shown in the figure. Blow air into union bolt mounting hole to remove pistons and piston boots.



6. Using flat-bladed screwdriver, remove piston seals.



### INSPECTION AFTER DISASSEMBLY

#### Cylinder Body

##### **CAUTION:**

Use new brake fluid to clean. Never use mineral oils such as gasoline or kerosene.

- Check cylinder inner wall for corrosion, wear and damage. If corrosion, wear or damage is detected, replace the cylinder body.
- Minor flaws caused by corrosion or foreign material can be removed by polishing the surface with fine sandpaper. Replace the cylinder body, if necessary.

#### Torque Member

Check for wear, cracks and damage. If wear, cracks or damage is detected, replace the applicable part.

#### Piston

##### **CAUTION:**

The piston sliding surface is plated. Do not polish with sandpaper.

Check piston surface for corrosion, wear and damage. If corrosion, wear or damage is detected, replace the applicable part.

#### Sliding Pin, Pin Bolt and Pin Boot

Check sliding pin and sliding pin boot for wear, damage and cracks. If corrosion, wear or damage is detected, replace the applicable part.

### DISC ROTOR INSPECTION

#### Visual Inspection

Check surface of the disc rotor for uneven wear, cracks and serious damage. If uneven wear, cracks or serious damage is detected, replace it.

#### Run Out Inspection

1. Using wheel nuts, fix the disc rotor to wheels hub. (2 or more positions)

## REAR DISC BRAKE

- Using a dial indicator, check run out.

**Measurement point:**

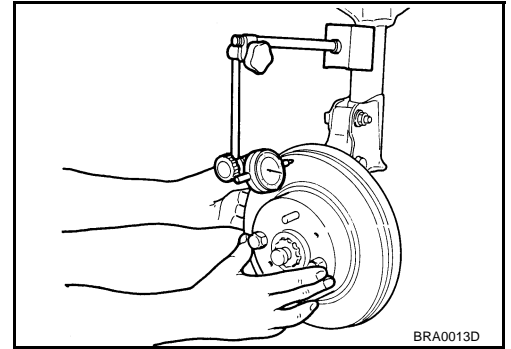
**At a point of 10 mm (0.39 in) from the outer edge of the disc.**

**Run out limit:**

**0.07 mm (0.0028 in) or less**

**NOTE:**

Make sure that wheel bearing axial endplay is within the specification before measuring runout. Refer to [FAX-7, "On-Vehicle Inspection"](#).



- If the run out is outside the limit, find the minimum run out point by shifting the mounting positions of disc rotor and wheel hub by one hole.

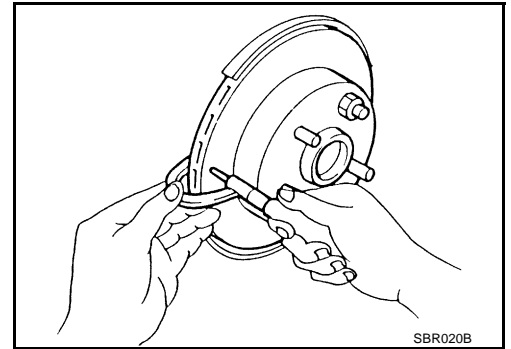
### Thickness Inspection

Using a micrometer, check thickness of disc rotor. If the thickness is outside the standard, replace disc rotor.

**Standard thickness : 16.0 mm (0.630 in)**

**Wear limit : 14.0 mm (0.551 in)**

**Maximum uneven wear (measured at 8 positions):  
0.02 mm (0.0008 in) or less**



### ASSEMBLY

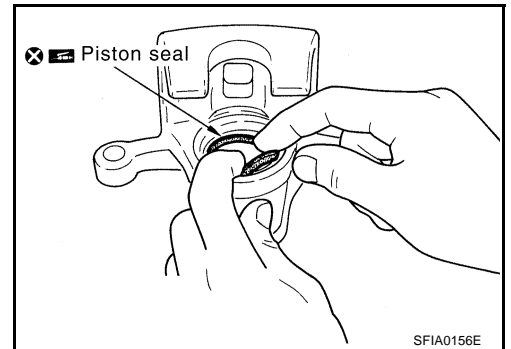
**CAUTION:**

**When assembling, do not use rubber grease.**

- Apply rubber lubricant to piston seals, and install them to the cylinder body.

**CAUTION:**

**Do not reuse piston seals.**



- Apply brake fluid to piston boots. Cover piston end with piston boot. Install cylinder side boot lip properly into groove on cylinder body.

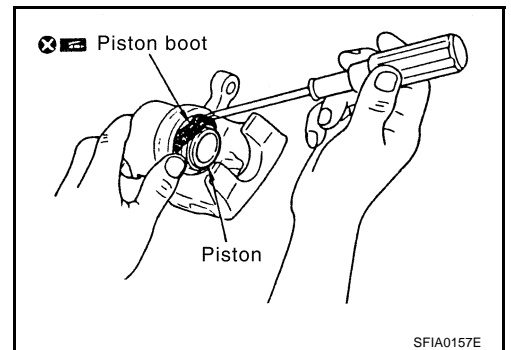
**CAUTION:**

**Do not reuse piston boot.**

- Press piston into cylinder body by hand. Assemble piston side boot lip properly into groove on the piston.

**CAUTION:**

**Press piston evenly and change pressing point to prevent the cylinder inner wall from being rubbed.**



## REAR DISC BRAKE

4. Fix piston boot with retaining ring.

**CAUTION:**

- Be sure boot is securely engaged in groove on cylinder body.
- Do not reuse retaining ring.

5. Install sliding pins and sliding pin boots to torque member.
6. Install torque member to axle assembly and tighten mounting bolts to the specified torque.

**CAUTION:**

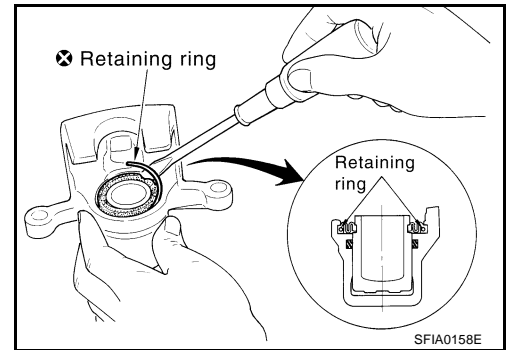
Wipe brake fluid and grease on axle assembly washer seats and torque member mounting surface. Install torque member to axle assembly.

7. Install pads, pad retainers, shims, and shim covers to torque member and assemble cylinder body.
8. Tighten sliding pin bolts to the specified torque.
9. Connect brake hose to caliper assembly and tighten union bolts to the specified torque.

**CAUTION:**

Do not reuse union bolt copper washer.

10. After installing caliper assembly, refill with new brake fluid and bleed air. Refer to [BR-9, "Bleeding Brake System"](#)



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# SERVICE DATA AND SPECIFICATIONS (SDS)

## SERVICE DATA AND SPECIFICATIONS (SDS)

PFP:00030

### General Specifications

EFS000CQ

Unit: mm (in)

Front brake	Brake model		AD31VD
	Cylinder bore diameter		44.4 × 2 (1.748 × 0.08)
	Pad Length x width x thickness		132.0 × 52.5 × 11.0 (5.20 × 2.067 × 0.433)
	Rotor outer diameter x thickness		280 × 28 (11.02 × 1.10)
Rear brake	Brake model		AD9VA
	Cylinder bore diameter		34.9 (1.374)
	Pad Length x width x thickness		83.0 × 33.0 × 8.5 (3.268 × 1.299 × 0.335)
	Rotor outer diameter x thickness		292 × 16 (11.50 × 0.63)
Master cylinder	Cylinder bore diameter		25.4 (1)
Control valve	Valve model		Electronic control type
Brake booster	Booster model		C215T
	Diaphragm diameter	Primary	230 (9.06)
		Secondary	205 (8.07)
Recommended brake fluid			DOT 3 or DOT 4

### Brake Pedal

EFS000CR

Pedal play		3 - 11 mm (0.12 - 0.43 in)
Looseness at clevis pin		1 - 3 mm (0.04 - 0.12 in)
Brake pedal height (from dash panel top surface)	M/T model	156 - 166 mm (6.14 - 6.54 in)
	A/T model	164 - 174 mm (6.46 - 6.85 in)
Depressed pedal height under a force of 490 N (50 kg, 110.6 lb) (from dash panel top surface)	M/T model	80 mm (3.15 in) or more
	A/T model	85 mm (3.35 in) or more
Clearance between threaded end of stop lamp switch and pedal stopper		0.74 - 1.96 mm (0.0291 - 0.0772 in)

### Check Valve

EFS000CS

Vacuum leakage [at vacuum of 66.7 kPa (-500 mmHg, -19.69 inHg)]	Within 1.3 kPa (10 mmHg, 0.39 inHg) of vacuum for 15 seconds
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### Brake Booster

EFS000CT

#### Vacuum type

Vacuum leakage [at vacuum of -66.7 kPa (-500 mmHg, -19.69 inHg)]	Within 3.3 kPa (25 mmHg, 0.98 inHg) of vacuum for 15 seconds
Input rod installation standard dimension	125 mm (4.92 in)

### Front Disc Brake

EFS000CU

Brake type		AD31VD
Brake pad	Standard thickness (new)	11 mm (0.43 in)
	Repair limit thickness	2.0 mm (0.079 in)
Disc rotor	Standard thickness (new)	28.0 mm (1.102 in)
	Repair limit thickness	26.0 mm (1.024 in)
	Runout limit	0.04 mm (0.0016 in)

SERVICE DATA AND SPECIFICATIONS (SDS)

Rear Disc Brake

EFS000CV

Brake type		AD9VA
Brake pad	Standard thickness (new)	8.5 mm (0.335 in)
	Repair limit thickness	2.0 mm (0.079 in)
Disc rotor	Standard thickness (new)	16.0 mm (0.63 in)
	Repair limit thickness	14.0 mm (0.55 in)
	Runout limit	0.07 mm (0.0028 in)

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## SERVICE DATA AND SPECIFICATIONS (SDS)

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